

October 2007

No. OCH413

REVISED EDITION-A

TECHNICAL & SERVICE MANUAL

Series PLFY Ceiling Cassettes

R410A / R407C / R22
Indoor unit
[Model names]

PLFY-P32VBM-E

PLFY-P40VBM-E

PLFY-P50VBM-E

PLFY-P63VBM-E

PLFY-P80VBM-E

PLFY-P100VBM-E

PLFY-P125VBM-E

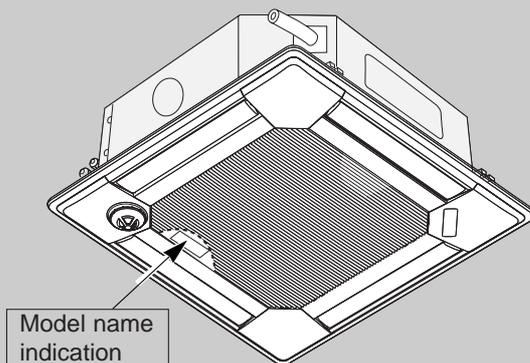
[Service Ref.]
PLFY-P32VBM-E.UK
PLFY-P32VBM-E₁.UK
PLFY-P40VBM-E.UK
PLFY-P40VBM-E₁.UK
PLFY-P50VBM-E.UK
PLFY-P50VBM-E₁.UK
PLFY-P63VBM-E.UK
PLFY-P63VBM-E₁.UK
PLFY-P80VBM-E.UK
PLFY-P80VBM-E₁.UK
PLFY-P100VBM-E.UK
PLFY-P125VBM-E.UK
Revision:

- PLFY-P32/40/50/63/80VBM-E₁.UK are added in REVISED EDITION-A.
- Some descriptions have been modified.

- Please void OCH413.

Note:

- This manual does not cover outdoor units. When servicing them, please refer to the outdoor unit's service manual.
- RoHS compliant products have <G> mark on the spec name plate.



INDOOR UNIT

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PARTS CATALOG (OCB413)

1

TECHNICAL CHANGES

PLFY-P32VBM-E.UK → PLFY-P32VBM-E1.UK
PLFY-P40VBM-E.UK → PLFY-P40VBM-E1.UK
PLFY-P50VBM-E.UK → PLFY-P50VBM-E1.UK
PLFY-P63VBM-E.UK → PLFY-P63VBM-E1.UK
PLFY-P80VBM-E.UK → PLFY-P80VBM-E1.UK

FAN MOTOR(MF) has been changed.
TURBO FAN, NUT and WASHER have been changed.

2

SAFETY PRECAUTION

CAUTIONS RELATED TO NEW REFRIGERANT

Cautions for units utilizing refrigerant R407C

Do not use the existing refrigerant piping.

The old refrigerant and lubricant in the existing piping contain a large amount of chlorine which may cause the lubricant deterioration of the new unit.

Use “low residual oil piping”

If there is a large amount of residual oil (hydraulic oil, etc.) inside the piping and joints, deterioration of the lubricant will result.

Store the piping to be used during installation indoors with keep both ends sealed until just before brazing. (Store elbows and other joints in a plastic bag.)

If dust, dirt, or water enters the refrigerant cycle, deterioration of the oil and compressor trouble may result.

Use ESTR , ETHER or HAB as the lubricant to coat flares and flange connection parts.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil etc.

Use liquid refrigerant to charge the system.

If gas refrigerant is used to seal the system, the composition of the refrigerant in the cylinder will change and performance may drop.

Do not use a refrigerant other than R407C.

If another refrigerant (R22, etc.) is used, the chlorine in the refrigerant may cause the lubricant deterioration.

Use a vacuum pump with a reverse flow check valve.

The vacuum pump oil may flow back into the refrigerant cycle and cause the lubricant deterioration.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

[1] Cautions for service

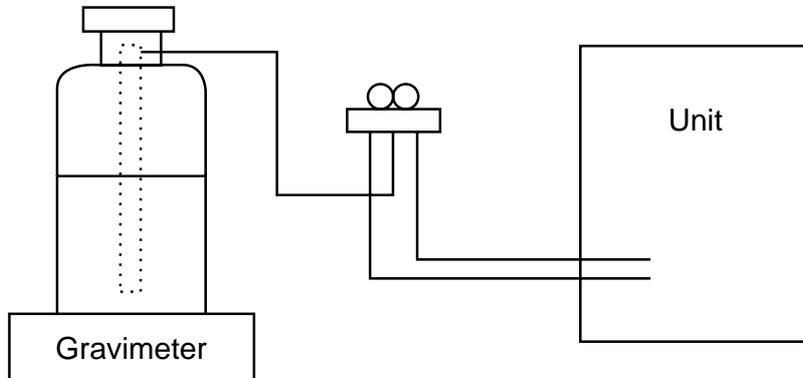
- After recovering the all refrigerant in the unit, proceed to working.
- Do not release refrigerant in the air.
- After completing the repair service, recharge the cycle with the specified amount of liquid refrigerant.

[2] Refrigerant recharging

(1) Refrigerant recharging process

① Direct charging from the cylinder.

- R407C cylinder available on the market has a syphon pipe.
- Leave the syphon pipe cylinder standing and recharge it.
- (By liquid refrigerant)



(2) Recharge in refrigerant leakage case

- After recovering the all refrigerant in the unit, proceed to working.
- Do not release the refrigerant in the air.
- After completing the repair service, recharge the cycle with the specified amount of liquid refrigerant.

[3] Service tools

Use the below service tools as exclusive tools for R407C refrigerant.

No.	Tool name	Specifications
①	Gauge manifold	·Only for R407C
		·Use the existing fitting SPECIFICATIONS. (UNF7/16)
		·Use high-tension side pressure of 3.43MPa-G or over.
②	Charge hose	·Only for R407C
		·Use pressure performance of 5.10MPa-G or over.
③	Electronic scale	_____
④	Gas leak detector	·Use the detector for R134a or R407C.
⑤	Adapter for reverse flow check	·Attach on vacuum pump.
⑥	Refrigerant charge base	_____
⑦	Refrigerant cylinder	·For R407C ·Top of cylinder (Brown)
		·Cylinder with syphon
⑧	Refrigerant recovery equipment	_____

Cautions for units utilizing refrigerant R410A

Do not use the existing refrigerant piping.

The old refrigerant and lubricant in the existing piping contains a large amount of chlorine which may cause the lubricant deterioration of the new unit.

Use "low residual oil piping"

If there is a large amount of residual oil (hydraulic oil, etc.) inside the piping and joints, deterioration of the lubricant will result.

Store the piping to be used during installation indoors and keep both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Use ester oil, ether oil or alkylbenzene oil (small amount) as the refrigerant oil applied to flares and flange connections.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil etc.

Charge refrigerant from liquid phase of gas cylinder.

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

Do not use refrigerant other than R410A.

If other refrigerant (R22 etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil etc.

Use the following tools specifically designed for use with R410A refrigerant.

The following tools are necessary to use R410A refrigerant.

Tools for R410A	
Gauge manifold	Flare tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adaptor
Torque wrench	Electronic refrigerant charging scale

Keep the tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Do not use a charging cylinder.

If a charging cylinder is used, the composition of refrigerant will change and the efficiency will be lowered.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

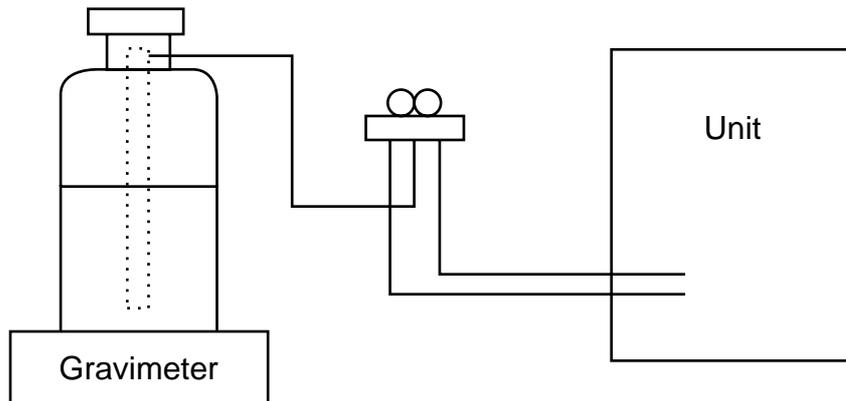
[1] Cautions for service

- (1) Perform service after recovering the refrigerant left in unit completely.
 - (2) Do not release refrigerant in the air.
 - (3) After completing service, charge the cycle with specified amount of refrigerant.
 - (4) When performing service, install a filter drier simultaneously.
- Be sure to use a filter drier for new refrigerant.

[2] Additional refrigerant charge

When charging directly from cylinder

- Check that cylinder for R410A on the market is syphon type.
- Charging should be performed with the cylinder of syphon stood vertically. (Refrigerant is charged from liquid phase.)

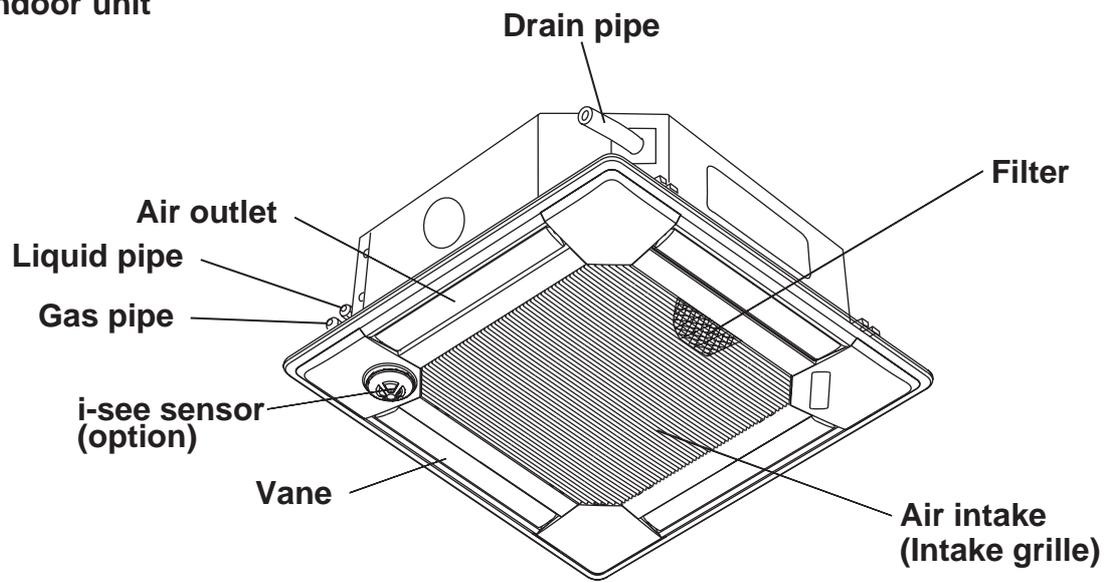


[3] Service tools

Use the below service tools as exclusive tools for R410A refrigerant.

No.	Tool name	Specifications
①	Gauge manifold	·Only for R410A
		·Use the existing fitting specifications. (UNF1/2)
		·Use high-tension side pressure of 5.3MPa-G or over.
②	Charge hose	·Only for R410A
		·Use pressure performance of 5.09MPa-G or over.
③	Electronic scale	—
④	Gas leak detector	·Use the detector for R134a, R407C or R410A.
⑤	Adaptor for reverse flow check	·Attach on vacuum pump.
⑥	Refrigerant charge base	—
⑦	Refrigerant cylinder	·Only for R410A ·Top of cylinder (Pink)
		·Cylinder with syphon
⑧	Refrigerant recovery equipment	—

● Indoor unit



● Wired remote controller

Display Section

For purposes of this explanation, all parts of the display are shown as lit. During actual operation, only the relevant items will be lit.

Identifies the current operation
Shows the operating mode, etc.
*Multilanguage display is available.

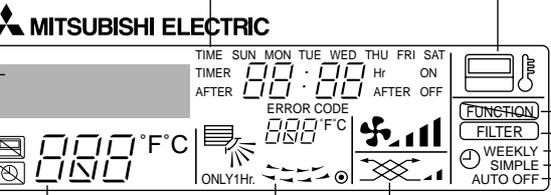
“Centrally Controlled” indicator
Indicates that operation from the remote controller has been prohibited by a master controller.

“Timer is Off” indicator
Indicates that the timer is off.

Temperature Setting
Shows the target temperature.

Day-of-Week
Shows the current day of the week.

Time/Timer Display
Shows the current time, unless the simple or Auto Off timer is set.
If the simple or Auto Off timer is set, the time to be switched off is shown.



Up/Down Air Direction indicator
The indicator shows the direction of the outcoming airflow.

“One Hour Only” indicator
Displayed if the airflow is set to low or downward during COOL or DRY mode. (Operation varies according to model.)
The indicator goes off in 1 hour, when the airflow direction also changes.

Room Temperature display
Shows the room temperature. The room temperature display range is 8–39°C. The display blinks if the temperature is less than 8°C or 39°C or more.

Louver display
Indicates the action of the swing louver. Does not appear if the louver is not running.

● (Power On indicator)
Indicates that the power is on.

“Sensor” indication
Displayed when the remote controller sensor is used.

“Locked” indicator
Indicates that remote controller buttons have been locked.

“Clean The Filter” indicator
To be displayed when it is time to clean the filter.

Timer indicators
The indicator comes on if the corresponding timer is set.

Fan Speed indicator
Shows the selected fan speed.

Ventilation indicator
Appears when the unit is running in Ventilation mode.

Operation Section

Temperature setting buttons

- ▽ Down
- △ Up

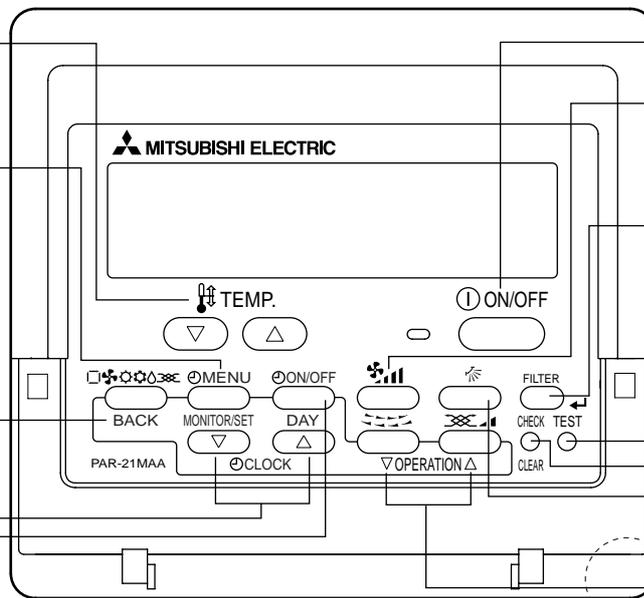
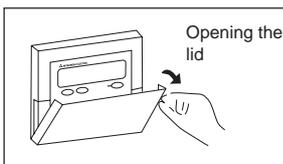
Timer Menu button (Monitor/Set button)

Mode button (Return button)

Set Time buttons

- ▽ Back
- △ Ahead

Timer On/Off button (Set Day button)



ON/OFF button

Fan Speed button

Filter ← button (<Enter> button)

Test Run button

Check button (Clear button)

Airflow Up/Down button

Louver button (▽ Operation button)

▽ To return operation number

Ventilation button (△ Operation button)

△ To go to next operation number

Note:

- “PLEASE WAIT” message
This message is displayed for approximately 3 minutes when power is supplied to the indoor unit or when the unit is recovering from a power failure.
- “NOT AVAILABLE” message
This message is displayed if an invalid button is pressed (to operate a function that the indoor unit does not have).
If a single remote controller is used to operate multiple indoor units simultaneously that are different types, this message will not be displayed as far as any of the indoor units is equipped with the function.

4

SPECIFICATIONS

4-1. SPECIFICATIONS

Model			PLFY-P32VBM-E	PLFY-P40VBM-E	PLFY-P50VBM-E	PLFY-P63VBM-E	
Power source			1-phase 220-240V 50Hz, 1-phase 220V 60Hz				
Cooling capacity (Nominal)	※ 1	kW	3.6	4.5	5.6	7.1	
		kcal / h	3,100	3,900	4,800	6,100	
		Btu / h	12,300	15,400	19,100	24,200	
	※ 2	kcal / h	3,150	4,000	5,000	6,300	
		Power input	kW	0.03	0.04	0.04	0.05
		Current input	A	0.22	0.29	0.29	0.36
Heating capacity (Nominal)	※ 3	kW	4.0	5.0	6.3	8.0	
		kcal / h	3,400	4,300	5,400	6,900	
		Btu / h	13,600	17,100	21,500	27,300	
	Power input	kW	0.02	0.03	0.03	0.04	
		Current input	A	0.14	0.22	0.22	0.29
External finish			Galvanized steel sheet				
External dimension H x W x D		mm	258 x 840 x 840				
		in.	10-3/16 x 33-1/8 x 33-1/8				
Net weight		kg (lb)	22 (49)	22 (49)	22 (49)	23 (51)	
Decoration panel	Model		PLP-6BA	PLP-6BA	PLP-6BA	PLP-6BA	
	External finish		MUNSELL (6.4Y 8.9/0.4)				
	Dimension H x W x D		mm	35 x 950 x 950			
			in.	1-3/8 x 37-7/16 x 37-7/16			
	Net weight		kg (lb)	6 (13)			
Heat exchanger			Cross fin (Aluminum fin and copper tube)				
FAN	Type x Quantity		Turbo fan x 1	Turbo fan x 1	Turbo fan x 1	Turbo fan x 1	
	External static press.	Pa	0	0	0	0	
		mmH ₂ O	0	0	0	0	
	Motor type		DC motor				
	Motor output	kW	0.050	0.050	0.050	0.050	
	Driving mechanism		Direct-drive				
	Airflow rate (Low-Mid2- Mid1-High)	m ³ / min	11 - 12 - 13 - 14	12 - 13 - 14 - 16	12 - 13 - 14 - 16	14 - 15 - 16 - 18	
L / s		183 - 200 - 217 - 233	200 - 217 - 233 - 267	200 - 217 - 233 - 267	233 - 250 - 267 - 300		
	cfm	388 - 424 - 459 - 494	424 - 459 - 494 - 565	424 - 459 - 494 - 565	494 - 530 - 565 - 636		
Noise level (Low-Mid2-Mid1-High) (measured in anechoic room)		dB <A>	27 - 28 - 29 - 31	27 - 28 - 30 - 31	27 - 28 - 30 - 31	28 - 29 - 30 - 32	
Insulation material			PS				
Air filter			PP honeycomb				
Protection device			Fuse				
Refrigerant control device			LEV				
Connectable outdoor unit			R410A, R407C, R22 CITY MULTI				
Diameter of refrigerant pipe	Liquid (R410A) (R22, R407C)	mm (in.)	φ6.35 (φ1/4) Flare	φ6.35 (φ1/4) Flare	φ6.35 (φ1/4) Flare	φ9.52 (φ3/8) Flare	
			φ6.35 (φ1/4) Flare	φ6.35 (φ1/4) Flare	φ9.52 (φ3/8) Flare	φ9.52 (φ3/8) Flare	
	Gas (R410A) (R22, R407C)	mm (in.)	φ12.7 (φ1/2) Flare	φ12.7 (φ1/2) Flare	φ12.7 (φ1/2) Flare	φ15.88 (φ5/8) Flare	
			φ12.7 (φ1/2) Flare	φ12.7 (φ1/2) Flare	φ15.88 (φ5/8) Flare	φ15.88 (φ5/8) Flare	
Field drain pipe size		mm (in.)	O.D. φ32 (VP-25)				
Standard attachment	Document	Installation Manual, Instruction Book					
	Accessory						
Remark	Optional parts						
	Decoration panel **1		PLP-6BA	PLP-6BA	PLP-6BA	PLP-6BA	
	Air outlet shutter plate		PAC-SH51SP-E	PAC-SH51SP-E	PAC-SH51SP-E	PAC-SH51SP-E	
	High efficiency filter element **2		PAC-SH59KF-E	PAC-SH59KF-E	PAC-SH59KF-E	PAC-SH59KF-E	
	Multi-function casement		PAC-SH53TM-E	PAC-SH53TM-E	PAC-SH53TM-E	PAC-SH53TM-E	
	Installation		**1.PLFY-P-VBM-E should use together with PLP-6BA. *2.PAC-SH53TM-E is necessary to use with filter PAC-SH59KF-E.				
Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.							
Note :	※ 1 Nominal cooling conditions		※ 2 Nominal cooling conditions		※ 3 Nominal heating conditions		
	Indoor : 27°C DB/19°C WB (81°FDB/66°FWB)		27°C DB/19.5°C WB (81°FDB/67°FWB)		20°C DB (68°FDB)		
	Outdoor : 35°C DB (95°FDB)		35°C DB (95°FDB)		7°C DB/6°C WB (45°FDB/43°FWB)		
	Pipe length : 7.5 m (24-9/16 ft)		5 m (16-3/8 ft)		7.5 m (24-9/16 ft)		
	Level difference : 0 m (0 ft)		0 m (0 ft)		0 m (0 ft)		
						Unit converter	
						kcal/h = kW x 860	
						Btu/h = kW x 3,412	
						cfm = m ³ /min x 35.31	
						lb = kg / 0.4536	
* Nominal conditions 1, 3 are subject to JIS B8615-1.						*Above specification data is subject to rounding variation.	
* Due to continuing improvement, above specification may be subject to change without notice.							



Model			PLFY-P80VBM-E	PLFY-P100VBM-E	PLFY-P125VBM-E						
Power source			1-phase 220-240V 50Hz, 1-phase 220V 60Hz								
Cooling capacity (Nominal)	* 1	kW	9.0	11.2	14.0						
		kcal / h	7,700	9,600	12,000						
		Btu / h	30,700	38,200	47,800						
		* 2 kcal / h	8,000	10,000	12,500						
	Power input	kW	0.07	0.15	0.16						
Current input		A	0.51	1.00	1.07						
Heating capacity (Nominal)	* 3	kW	10.0	12.5	16.0						
		kcal / h	8,600	10,800	13,800						
		Btu / h	34,100	42,700	54,600						
	Power input	kW	0.06	0.14	0.15						
	Current input		A	0.43	0.94	1.00					
External finish			Galvanized steel sheet								
External dimension H x W x D		mm	258 x 840 x 840	298 x 840 x 840							
		in.	10-3/16 x 33-1/8 x 33-1/8	11-3/4 x 33-1/8 x 33-1/8							
Net weight		kg (lb)	23(51)	27(60)	27(60)						
Decoration panel	Model		PLP-6BA	PLP-6BA	PLP-6BA						
	External finish		MUNSELL (6.4Y 8.9/0.4)								
	Dimension	mm	35 x 950 x 950								
	H x W x D		in.	1-3/8 x 37-7/16 x 37-7/16							
	Net weight		kg (lb)	6(13)							
Heat exchanger			Cross fin (Aluminum fin and copper tube)								
FAN	Type x Quantity		Turbo fan x 1	Turbo fan x 1	Turbo fan x 1						
	External static press.	Pa	0	0	0						
		mmH ₂ O	0	0	0						
	Motor type		DC motor								
	Motor output	kW	0.050	0.120	0.120						
	Driving mechanism		Direct-drive								
	Airflow rate (Low-Mid2- Mid1-High)	m ³ / min	16 - 18 - 20 - 22	21 - 24 - 27 - 29	22 - 25 - 28 - 30						
		L / s	267 - 300 - 333 - 367	350 - 400 - 450 - 483	367 - 417 - 467 - 500						
cfm		565 - 636 - 706 - 777	742 - 848 - 953 - 1024	777 - 883 - 989 - 1059							
Noise level (Low-Mid2-Mid1-High) (measured in anechoic room)		dB <A>	30 - 32 - 35 - 37	34 - 37 - 39 - 41	35 - 38 - 41 - 43						
Insulation material			PS								
Air filter			PP honeycomb								
Protection device			Fuse								
Refrigerant control device			LEV								
Connectable outdoor unit			R410A, R407C, R22 CITY MULTI								
Diameter of refrigerant pipe	Liquid (R410A) (R22, R407C)	mm (in.)	φ9.52 (φ3/8) Flare	φ9.52 (φ3/8) Flare	φ9.52 (φ3/8) Flare						
		mm (in.)	φ9.52 (φ3/8) Flare	φ9.52 (φ3/8) Flare	φ9.52 (φ3/8) Flare						
	Gas (R410A) (R22, R407C)	mm (in.)	φ15.88 (φ5/8) Flare	φ15.88 (φ5/8) Flare	φ15.88 (φ5/8) Flare						
Field drain pipe size		mm (in.)	O.D. φ32 (VP-25)								
Standard attachment	Document		Installation Manual, Instruction Book								
	Accessory										
Remark	Optional parts										
	Decoration panel **1		PLP-6BA	PLP-6BA	PLP-6BA						
	Air outlet shutter plate		PAC-SH51SP-E	PAC-SH51SP-E	PAC-SH51SP-E						
	High efficiency filter element **2		PAC-SH59KF-E	PAC-SH59KF-E	PAC-SH59KF-E						
	Multi-function casement		PAC-SH53TM-E	PAC-SH53TM-E	PAC-SH53TM-E						
Installation		Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.									

Note	* 1 Nominal cooling conditions	* 2 Nominal cooling conditions	* 3 Nominal heating conditions	Unit converter
Indoor :	27°C DB/19°C WB (81°FDB/66°FWB)	27°C DB/19.5°C WB (81°FDB/67°FWB)	20°C DB (68°FDB)	kcal/h = kW x 860
Outdoor :	35°C DB (95°FDB)	35°C DB (95°FDB)	7°C DB/6°CWB (45°FDB/43°FWB)	Btu/h = kW x 3,412
Pipe length :	7.5 m (24-9/16 ft)	5 m (16-3/8 ft)	7.5 m (24-9/16 ft)	cfm = m ³ /min x 35.31
Level difference :	0 m (0 ft)	0 m (0 ft)	0 m (0 ft)	lb = kg / 0.4536
* Nominal conditions 1, 3 are subject to JIS B8615-1.				*Above specification data is subject to rounding variation.
* Due to continuing improvement, above specification may be subject to change without notice.				

4-2. ELECTRICAL PARTS SPECIFICATIONS

Service Ref.	Symbol	PLFY-P32VBM-E.UK PLFY-P32VBM-E1.UK	PLFY-P40VBM-E.UK PLFY-P40VBM-E1.UK	PLFY-P50VBM-E.UK PLFY-P50VBM-E1.UK	PLFY-P63VBM-E.UK PLFY-P63VBM-E1.UK
Room temperature thermistor	TH21	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ			
Liquid pipe thermistor	TH22	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ			
Gas pipe thermistor	TH23	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ			
Fuse (Indoor controller board)	FUSE	250V 6.3A			
Fan motor	MF	8-pole OUTPUT 50W			
Vane motor	MV	MSBPC20M04 DC12V 300Ω/phase			
Drain-up mechanism	DP	PLD-12230ME-1 INPUT 12/10.8W 24 ℓ /Hr			
Drain float switch	FS	open / short detection			
Linear expansion valve	LEV	DC12V Stepping motor drive port dimension 5.2Ω (0~2000pulse) EDM-40YGME			
Power supply terminal block	TB2	(L, N, ⊕) Rated to 330V 30A *			
Transmission terminal block	TB5	(M1, M2, S) Rated to 250V 20A *			
MA remote controller terminal block	TB15	(1, 2) Rated to 250V 10A *			

* Note : Refer to WIRING DIAGRAM for the supplied voltage.

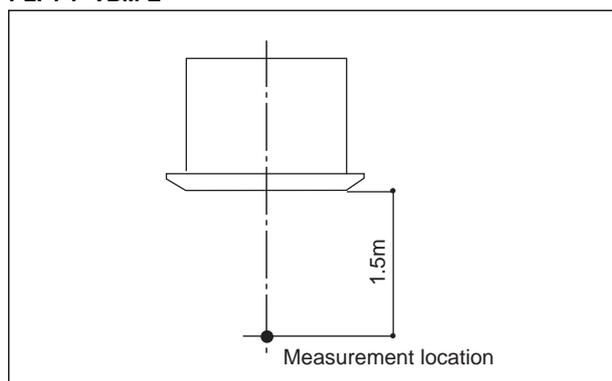


Service Ref. Parts name	Symbol	PLFY-P80VBM-E.UK PLFY-P80VBM-E1.UK	PLFY-P100VBM-E.UK	PLFY-P125VBM-E.UK
Room temperature thermistor	TH21	Resistance 0°C /15kΩ, 10°C /9.6kΩ, 20°C /6.3kΩ, 25°C /5.4kΩ, 30°C /4.3kΩ, 40°C /3.0kΩ		
Liquid pipe thermistor	TH22	Resistance 0°C /15kΩ, 10°C /9.6kΩ, 20°C /6.3kΩ, 25°C /5.4kΩ, 30°C /4.3kΩ, 40°C /3.0kΩ		
Gas pipe thermistor	TH23	Resistance 0°C /15kΩ, 10°C /9.6kΩ, 20°C /6.3kΩ, 25°C /5.4kΩ, 30°C /4.3kΩ, 40°C /3.0kΩ		
Fuse (Indoor controller board)	FUSE	250V 6.3A		
Fan motor	MF	8-pole OUTPUT 50W	8-pole OUTPUT 120W	
Vane motor	MV	MSBPC20M04 DC12V 300Ω/phase		
Drain-up mechanism	DP	PLD-12230ME-1 INPUT 12/10.8W 24 ℓ /Hr		
Drain float switch	FS	open / short detection		
Linear expansion valve	LEV	DC12V Stepping motor drive port dimension 5.2Ω (0~2000pulse) EDM-80YGME		
Power supply terminal block	TB2	(L, N, ⊕) Rated to 330V 30A *		
Transmission terminal block	TB5	(M1, M2, S) Rated to 250V 20A *		
MA remote controller terminal block	TB15	(1, 2) Rated to 250V 10A *		

* Note : Refer to WIRING DIAGRAM for the supplied voltage.

4-3. SOUND LEVEL

PLFY-P-VBM-E



* Measured in anechoic room.

Sound level at anechoic room : Low-Mid2-Mid1-High

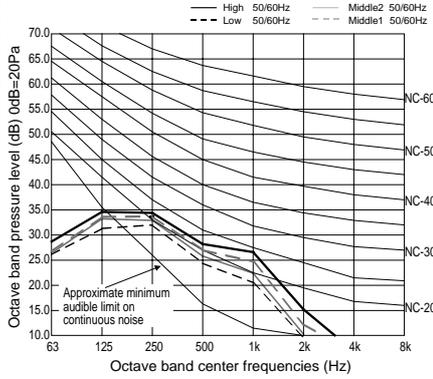
Service Ref.	Sound level dB (A)
PLFY-P32VBM-E(1).UK	27-28-29-31
PLFY-P50VBM-E(1).UK	27-28-30-31
PLFY-P40VBM-E(1).UK	28-29-30-32
PLFY-P63VBM-E(1).UK	30-32-35-37
PLFY-P80VBM-E(1).UK	34-37-39-41
PLFY-P100VBM-E.UK	35-38-41-43

4-4. NC curves

PLFY-P32VBM-E(1).UK

External static pressure : 0Pa

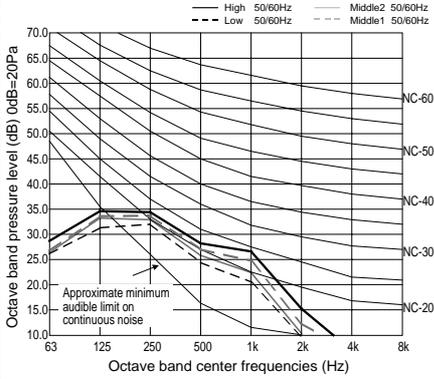
Power source : 220,230,240V, 50Hz / 220V, 60Hz



PLFY-P40VBM-E(1).UK

External static pressure : 0Pa

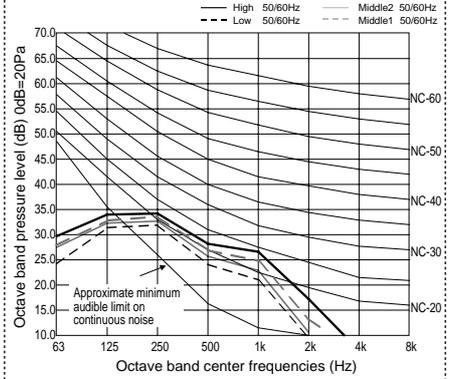
Power source : 220,230,240V, 50Hz / 220V, 60Hz



PLFY-P50VBM-E(1).UK

External static pressure : 0Pa

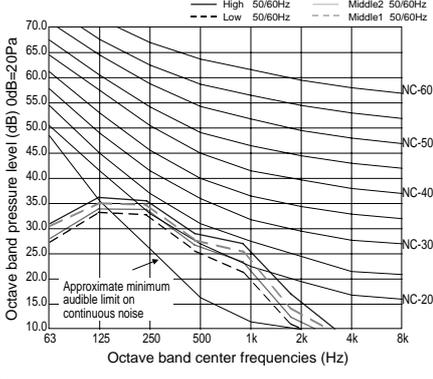
Power source : 220,230,240V, 50Hz / 220V, 60Hz



PLFY-P63VBM-E(1).UK

External static pressure : 0Pa

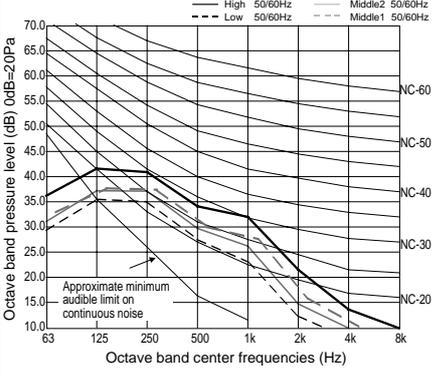
Power source : 220,230,240V, 50Hz / 220V, 60Hz



PLFY-P80VBM-E(1).UK

External static pressure : 0Pa

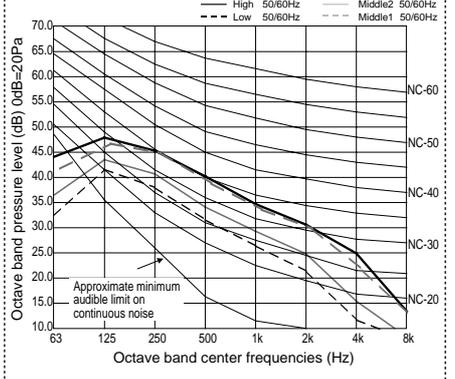
Power source : 220,230,240V, 50Hz / 220V, 60Hz



PLFY-P100VBM-E.UK

External static pressure : 0Pa

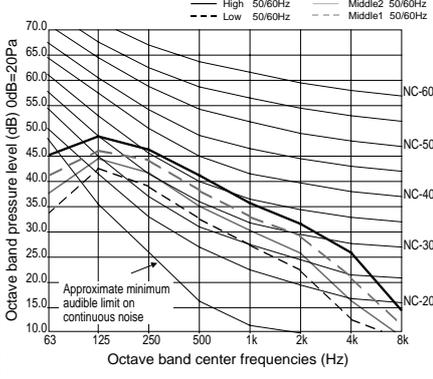
Power source : 220,230,240V, 50Hz / 220V, 60Hz



PLFY-P125VBM-E.UK

External static pressure : 0Pa

Power source : 220,230,240V, 50Hz / 220V, 60Hz



5

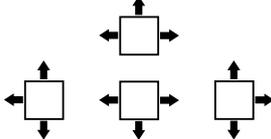
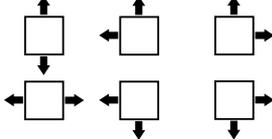
4-WAY AIR FLOW SYSTEM

5-1. PLACEMENT OF THE AIR OUTLETS

- For this grille, the blowout direction comes in 11 patterns.
- Also, by setting the remote controller to the appropriate settings, you can adjust the airflow and speed. Select the settings from Table1 according to the location in which you want to install the unit.

1) Decide on the pattern of the airflow direction.

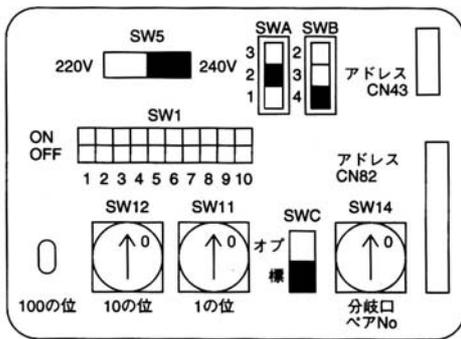
<Table 1>

	4-direction	3-direction	2-direction
Blowout direction pattern	Pattern 1 Initial setting 	Pattern 4 1 air outlet fully closed 	Pattern 6 2 air outlet fully closed 

Note1.
For 3 and 2-direction settings, please use the air outlet shutter plate (option).

2) According to the number of air outlets and height of the ceiling to install the unit, be sure to set up the switches (SWA, SWB) on the circuit board to the appropriate setting.

- Correspondence of ceiling heights to numbers of air outlets



PLFY-P32-P40-P50-P63-P80VBM-E(1).UK

		SWA	①	②	③
		SWB	Silent	Standard	High ceiling
④	4 direction		2.5m	2.7m	3.5m
③	3 direction		2.7m	3.0m	3.5m
②	2 direction		3.0m	3.3m	3.5m

PLFY-P100-P125VBM-E.UK

		SWA	①	②	③
		SWB	Silent	Standard	High ceiling
④	4 direction		2.7m	3.2m	4.5m
③	3 direction		3.0m	3.6m	4.5m
②	2 direction		3.3m	4.0m	4.5m

5-2. Branch duct hole and fresh air intake hole

At the time of installation, use the duct holes (cut out) located at the positions shown in following diagram, as and when required.

- A fresh air intake hole for the optional multi function casement can also be made.

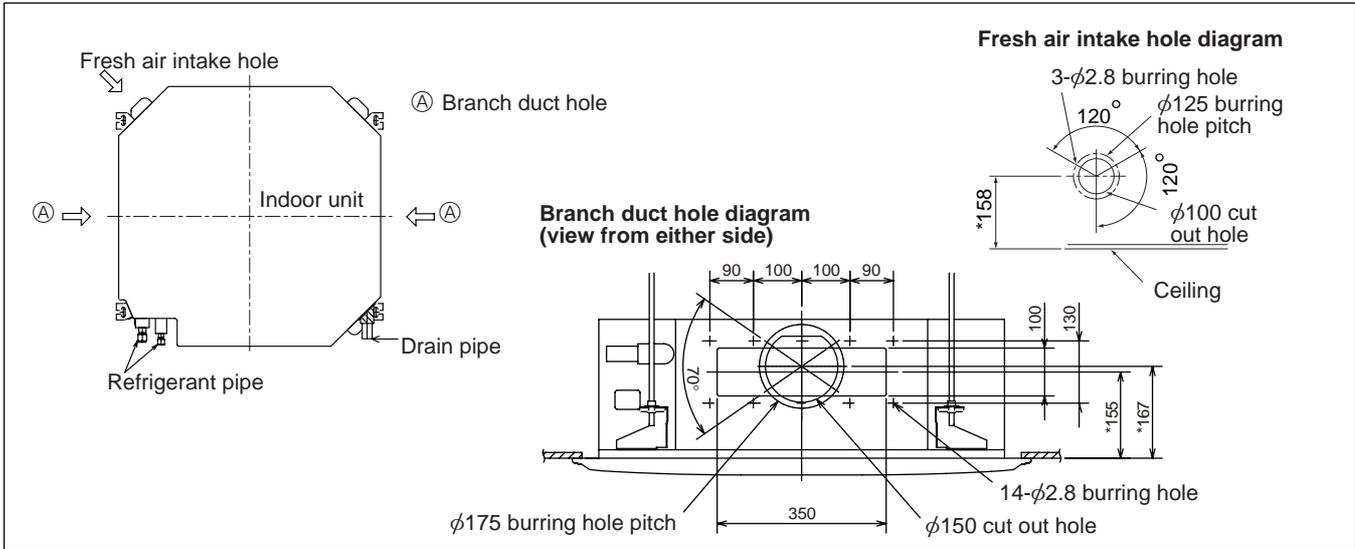
Note:

The figures marked with * in the drawing below represent the dimensions of the main unit excluding those of the optional multi function casement.

When installing the optional multi function casement, add 135 mm to the dimensions marked on the figure.

When installing the branch ducts, be sure to insulate adequately.

Otherwise, condensation and dripping may occur.



5-3. OPERATION IN CONJUNCTION WITH DUCT FAN (Booster fan)

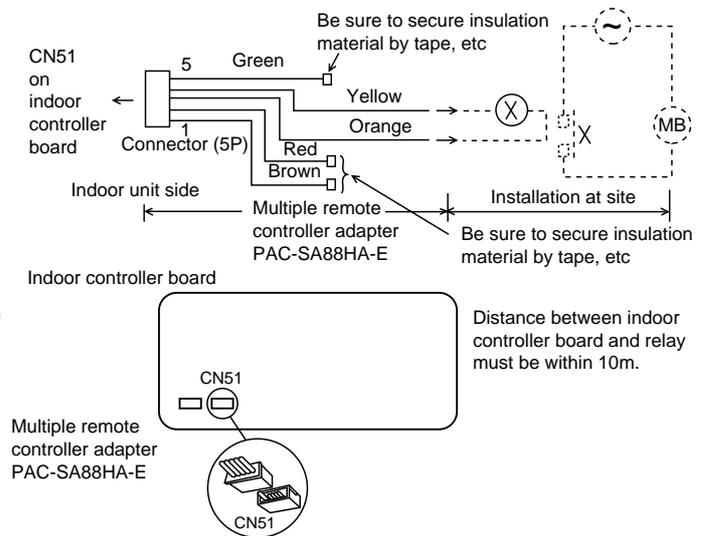
- Whenever the indoor unit is operating, the duct fan also operates.

(1) Connect the optional multiple remote controller adapter (PAC-SA88HA-E) to the connector CN51 on the indoor controller board.

(2) Drive the relay after connecting the 12V DC relay between the Yellow and Orange connector wires.

MB: Electromagnetic switch power relay for duct fan.

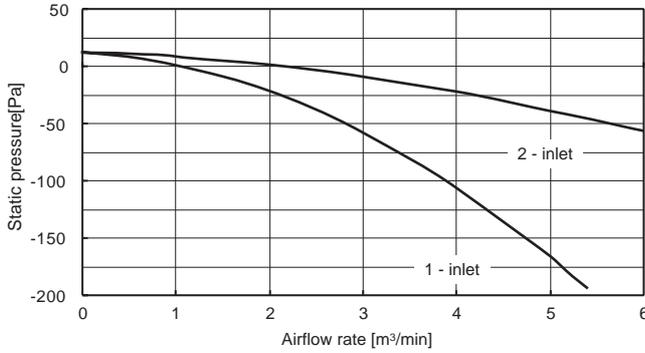
X: Auxiliary relay (For DC 12V, coil rating : 1.0W or below)



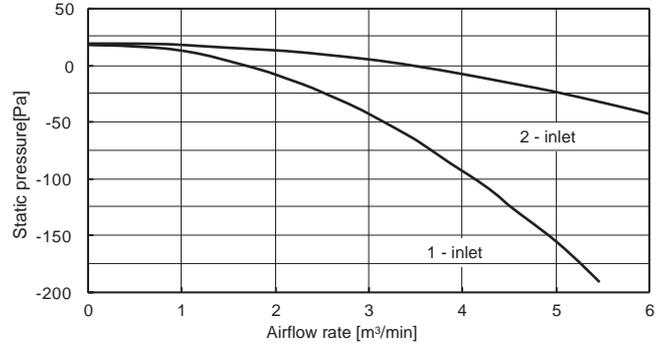
5-4. FRESH AIR INTAKE AMOUNT & STATIC PRESSURE CHARACTERISTICS

1 PLFY-P32 · P40 · P50 · P63 · P80VBM-E(1).UK

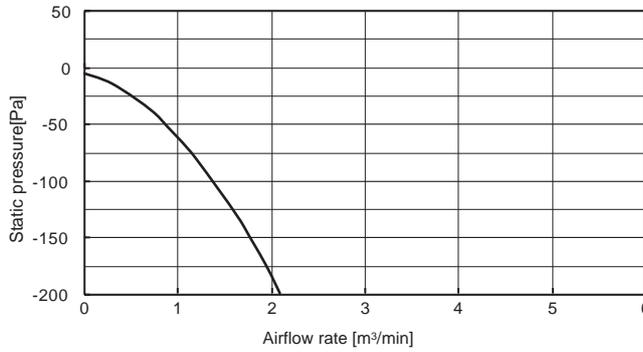
Multifunction casement + Standard filter



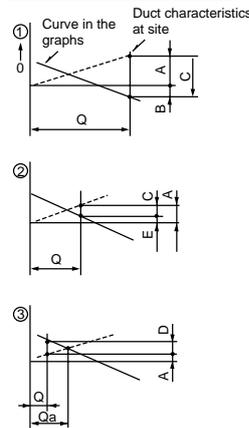
Multifunction casement + High efficiency filter



Taking air into the unit



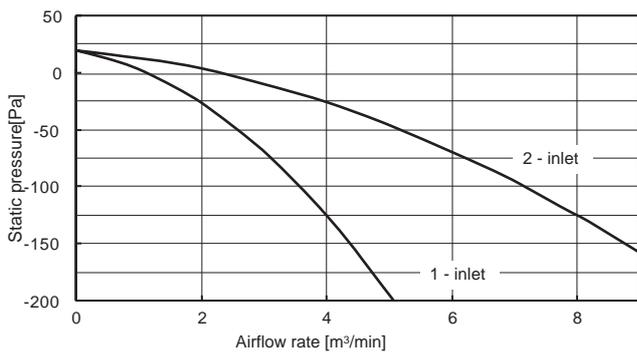
How to read curves



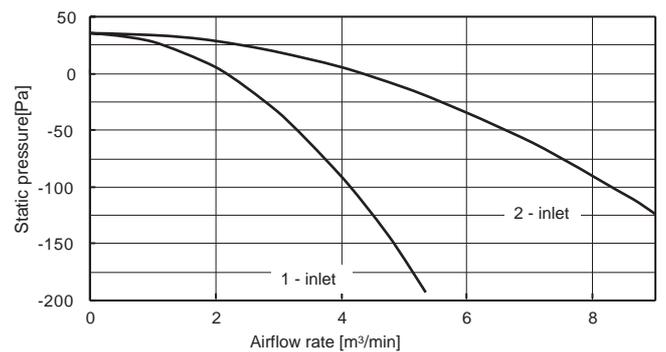
- Q...Planned amount of fresh air intake $\langle m^3/min \rangle$
- A...Static pressure loss of fresh air intake duct system with airflow amount Q $\langle Pa \rangle$
- B...Forced static pressure at air conditioner inlet with airflow amount Q $\langle Pa \rangle$
- C...Static pressure of booster fan with airflow amount Q $\langle Pa \rangle$
- D...Static pressure loss increase amount of fresh air intake duct system for airflow amount Q $\langle Pa \rangle$
- E...Static pressure of indoor unit with airflow amount Q $\langle Pa \rangle$
- Qa...Estimated amount of fresh air intake without D $\langle m^3/min \rangle$

2 PLFY-P100 · P125VBM-E.UK

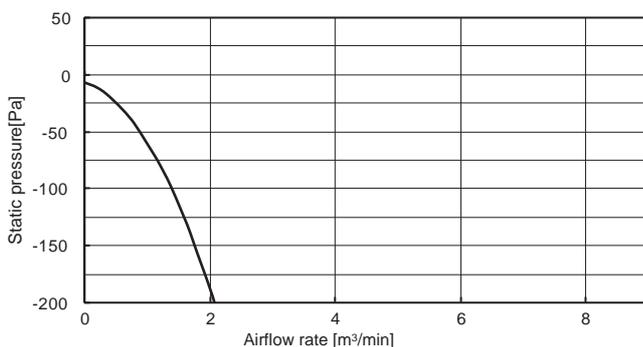
Multifunction casement + Standard filter



Multifunction casement + High efficiency filter

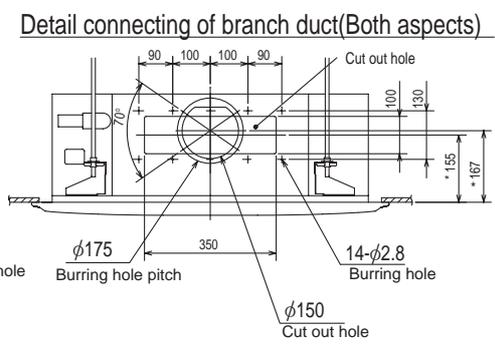
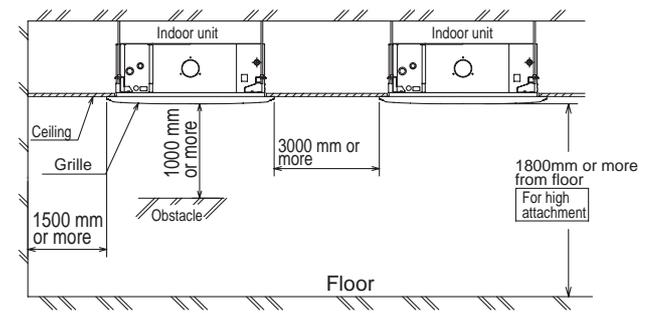
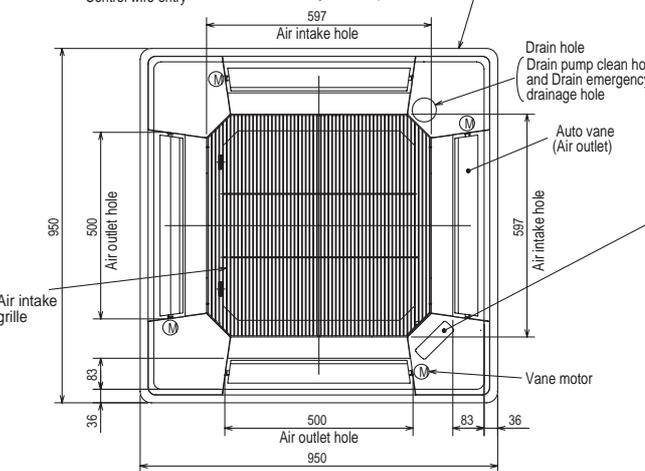
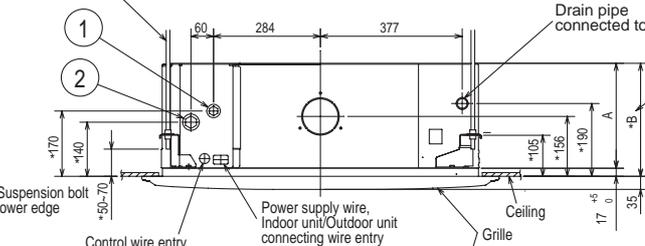
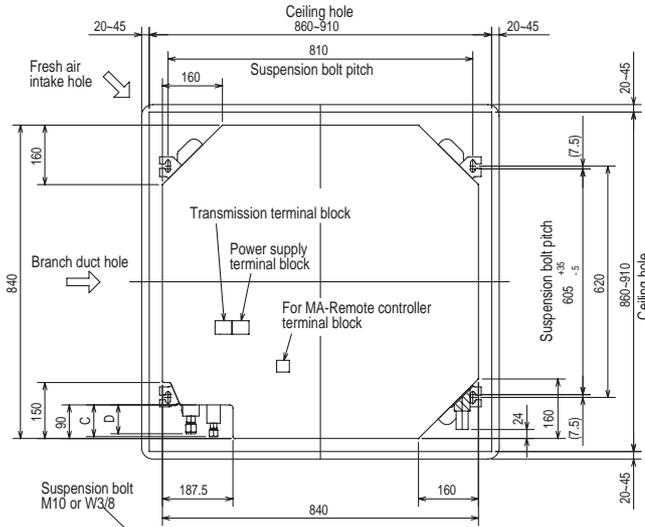


Taking air into the unit

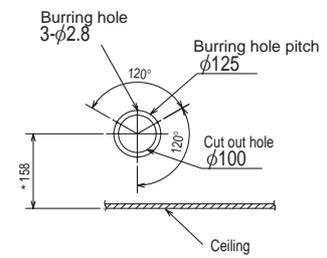


PLFY-P32VBM-E.UK PLYF-P40VBM-E.UK PLYF-P50VBM-E.UK PLYF-P63VBM-E.UK
 PLYF-P80VBM-E.UK PLYF-P100VBM-E.UK PLYF-P125VBM-E.UK
 PLYF-P32VBM-E₁.UK PLYF-P40VBM-E₁.UK PLYF-P50VBM-E₁.UK PLYF-P63VBM-E₁.UK
 PLYF-P80VBM-E₁.UK

Unit : mm



Detail drawing of fresh air intake hole



(Connected the attached flexible pipe or socket.)
 Keep approximately 10 to 15 mm space between unit ceiling and ceiling slab.

In case of standard grille : PLP-6BA

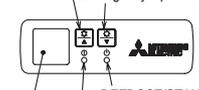


In case of auto-grille : PLP-6BAJ

In case of wireless remote controller : PLP-6BALM

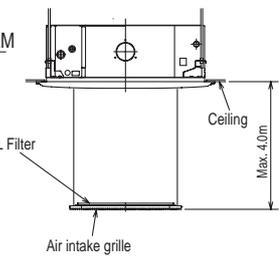
Emergency operation switch<Cooling> and Emergency Up/Down switch<Up>

Emergency operation switch<Heating>and Emergency Up/Down switch<Down>



Receiver DEFROST/STAND BY lamp
 Operation lamp

Auto-grille
 Air intake grille up/down distance



- Note
1. Please choose the grille from a standard grille, auto-grille.
 2. As for drain pipe, please use VP-25(O.D. φ32 PVC TUBE).
 Drain pump is included.
 Max. lifting height is 850mm from the ceiling.
 3. As for suspension bolt, please use M10 or W3/8. (Procured at local site)
 4. Electrical box may be removed for the service purpose.
 Make sure to slack the electrical wire little bit for control/power wires connection.
 5. The height of the indoor unit is able to be adjusted with the grille attached.
 6. For the installation of the optional high efficiency filter or optional multi-functional casement.
 - 1) Requires E or more space between transom and ceiling for the installation.
 - 2) Add 135 mm to the dimensions * marked on the figure.
 - 3) The optional high efficiency filter becomes optional multi-functional casement and concomitant use.
 7. When installing the branch ducts, be sure to insulate adequately.
 Otherwise condensation and dripping may occur.
 (It becomes the cause of dew drops/water dew.)
 8. As for necessary installation/service space, please refer to the left figure.

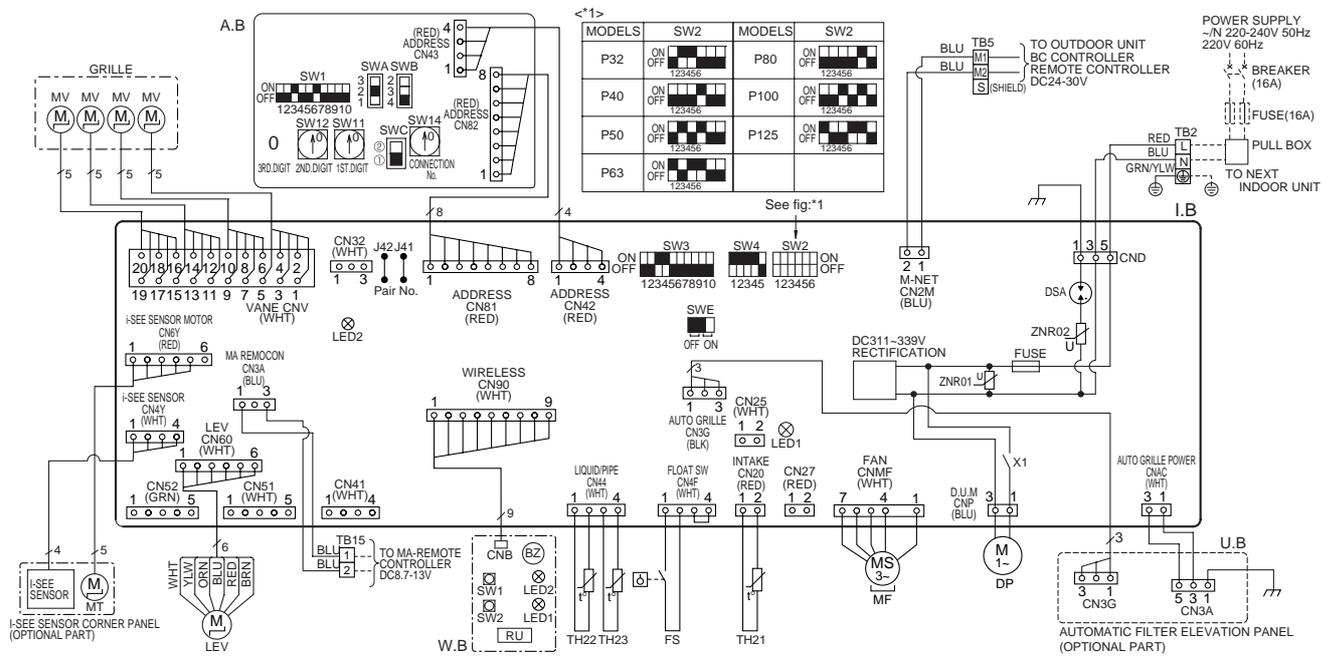
Accessory ... Drain socket (I.D. 32)
 Flare nut 3/8 inch(For P50)
 Flare nut 5/8 inch(For P50)
 Flare nut 3/4 inch(For P100/P125)

Models	①	②	A	B	C	D	E
PLFY-P32,40VBM-E	Refrigerant pipe--φ 6.35 Flared connection--1/4 inch	Refrigerant pipe --φ12.7 Flared connection--1/2 inch			80	74	
PLFY-P50VBM-E	Refrigerant pipe-- φ6.35 /φ9.52 Flared connection 1/4 inch / 3/8 inch (compatible)	Refrigerant pipe-- φ12.7 /φ15.88 Flared connection 1/2 inch / 5/8 inch(compatible)	241	258	87	78	400
PLFY-P63,80VBM-E	Refrigerant pipe--φ8.88 Flared connection--φ9.52	Refrigerant pipe--φ15.88 Flared connection--φ5/8 inch				77	
PLFY-P100,125VBM-E		Refrigerant pipe-- φ15.88 / φ19.05 Flared connection 5/8 inch / 3/4 inch(compatible)	281	298	85	81	440

PLFY-P32VBM-E.UK PLFY-P40VBM-E.UK PLFY-P50VBM-E.UK PLFY-P63VBM-E.UK
 PLFY-P80VBM-E.UK PLFY-P100VBM-E.UK PLFY-P125VBM-E.UK
 PLFY-P32VBM-E₁.UK PLFY-P40VBM-E₁.UK PLFY-P50VBM-E₁.UK PLFY-P63VBM-E₁.UK
 PLFY-P80VBM-E₁.UK

[LEGEND]

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
I. B	INDOOR CONTROLLER BOARD	TB2	TERMINAL BLOCK	POWER SUPPLY	OPTION PART
CN27	CONNECTOR	TB5	TERMINAL BLOCK	TRANSMISSION	W.B
CN32	DAMPERS	TH21	THERMISTOR	MA-REMOTE CONTROLLER	BZ
CN32	REMOTE SWITCH	TH22	THERMISTOR	ROOM TEMP. DETECTION (0°C / 15kΩ, 25°C / 5.4kΩ)	LED1
CN51	CENTRALLY CONTROL	TH23	THERMISTOR	PIPE TEMP. DETECTION / LIQUID (0°C / 15kΩ, 25°C / 5.4kΩ)	LED2
CN52	REMOTE INDICATION	A. B	ADDRESS BOARD	PIPE TEMP. DETECTION / GAS (0°C / 15kΩ, 25°C / 5.4kΩ)	RU
DSA	SURGE ABSORBER	SWA	SWITCH	CEILING HEIGHT SELECTOR	SW1
FUSE	FUSE (T6.3AL250V)	SWB	SWITCH	DISCHARGE OUTLET NUMBER SELECTOR	SW2
LED1	POWER SUPPLY (I. B)	SWC	SWITCH	OPTION SELECTOR	
LED2	POWER SUPPLY (I. B)	SW1	SWITCH	MODE SELECTION	
SW2	SWITCH	SW11	SWITCH	ADDRESS SETTING 1ST DIGIT	
SW3	MODE SELECTION	SW12	SWITCH	ADDRESS SETTING 2ND DIGIT	
SW4	MODE SELECTION	SW14	SWITCH	CONNECTION NO.	
SWE	DRAIN-UP MACHINE (TEST MODE)				
X1	AUX. RELAY				
ZNR01,02	VARIATOR				
DP	DRAIN-UP MACHINE				
FS	DRAIN FLOAT SWITCH				
LEV	LINEAR EXPANSION VALVE				
MF	FAN MOTOR				
MV	VANE MOTOR				



NOTES:

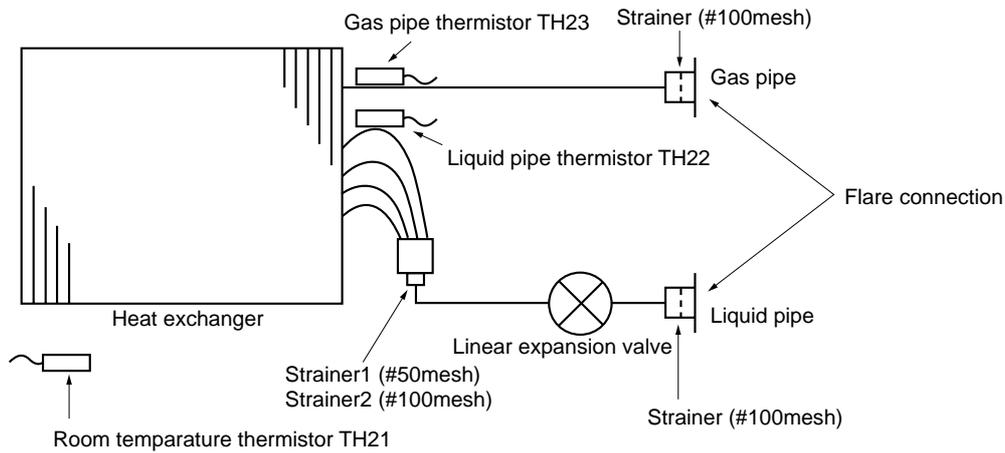
- At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
- In case of using MA-Remote controller, please connect to TB15.
(Remote controller wire is non-polar.)
- In case of using M-NET, please connect to TB5. (Transmission line is non-polar.)
- Symbol [S] of TB5 is the shield wire connection.
- Symbols used in wiring diagram above are, : terminal block, : connector.
- The setting of the SW2 dip switches differs in the capacity. For the detail, refer to fig<*1>.

* Be sure to turn off the power source and then disconnect fan motor connector. (Failure to do so will cause trouble in Fan motor.)

LED on indoor board for service

Mark	Meaning	Function
LED1	Main power supply	Main Power supply (Indoor unit:220-240V) power on → Lamp is lit.
LED2	Power supply for MA-Remote controller	Power supply for MA-Remote controller on → Lamp is lit.

PLFY-P32VBM-E.UK PLFY-P40VBM-E.UK PLFY-P50VBM-E.UK PLFY-P63VBM-E.UK
 PLFY-P80VBM-E.UK PLFY-P100VBM-E.UK PLFY-P125VBM-E.UK
 PLFY-P32VBM-E₁.UK PLFY-P40VBM-E₁.UK PLFY-P50VBM-E₁.UK PLFY-P63VBM-E₁.UK
 PLFY-P80VBM-E₁.UK

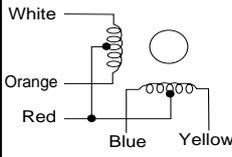
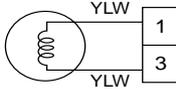
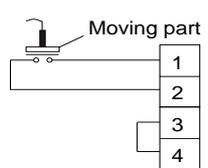
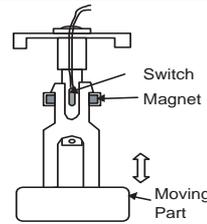
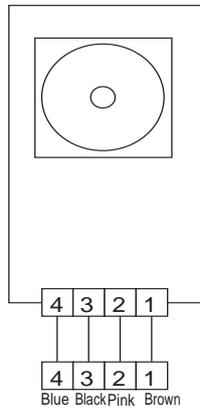
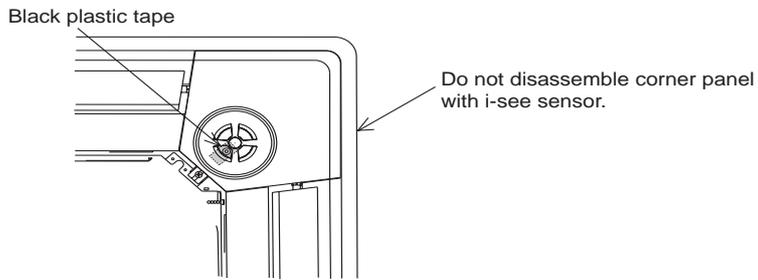
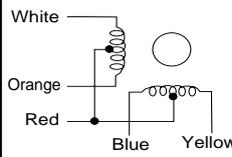
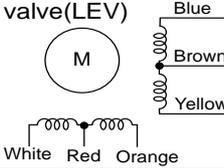


Unit : mm(inch)

Capacity	PLFY-P32, P40VBM-E	PLFY-P50VBM-E	PLFY-P63, P80VBM-E	PLFY-P100, P125VBM-E
Gas pipe	$\phi 12.7(1/2)$	$\phi 12.7(1/2)/\phi 15.88(5/8)$	$\phi 15.88(5/8)$	$\phi 15.88(5/8)/\phi 19.05(3/4)$
Liquid pipe	$\phi 6.35(1/4)$	$\phi 6.35(1/4)/\phi 9.52(3/8)$	$\phi 9.52(3/8)$	$\phi 9.52(3/8)$

9-1. HOW TO CHECK THE PARTS

PLFY-P32/40/50/63/80/100/125VBM-E.UK PLFY-P32/40/50/63/80VBM-E₁.UK

Parts name	Check points														
Room temperature thermistor (TH21) Liquid pipe thermistor (TH22) Gas pipe thermistor (TH23)	Disconnect the connector then measure the resistance with a tester. (At the ambient temperature of 10°C ~30°C) <table border="1"> <tr> <th>Normal</th> <th>Abnormal</th> </tr> <tr> <td>4.3kΩ~9.6kΩ</td> <td>Open or short</td> </tr> </table> (Refer to Thermistor characteristic graph.)	Normal	Abnormal	4.3kΩ~9.6kΩ	Open or short										
Normal	Abnormal														
4.3kΩ~9.6kΩ	Open or short														
Vane motor (MV) 	Measure the resistance between the terminals with a tester. (At the ambient temperature of 20°C ~30°C) <table border="1"> <tr> <th>Connector</th> <th>Normal</th> <th>Abnormal</th> </tr> <tr> <td>Red - Yellow (⑤-③, ⑩-⑧, ⑮-⑬, ⑳-⑱)</td> <td rowspan="4">300Ω</td> <td rowspan="4">Open or short</td> </tr> <tr> <td>Red - Blue (⑤-①, ⑩-⑥, ⑮-⑪, ⑳-⑱)</td> </tr> <tr> <td>Red - Orange (⑤-④, ⑩-⑨, ⑮-⑭, ⑳-⑱)</td> </tr> <tr> <td>Red - White (⑤-②, ⑩-⑦, ⑮-⑫, ⑳-⑱)</td> </tr> </table>	Connector	Normal	Abnormal	Red - Yellow (⑤-③, ⑩-⑧, ⑮-⑬, ⑳-⑱)	300Ω	Open or short	Red - Blue (⑤-①, ⑩-⑥, ⑮-⑪, ⑳-⑱)	Red - Orange (⑤-④, ⑩-⑨, ⑮-⑭, ⑳-⑱)	Red - White (⑤-②, ⑩-⑦, ⑮-⑫, ⑳-⑱)					
Connector	Normal	Abnormal													
Red - Yellow (⑤-③, ⑩-⑧, ⑮-⑬, ⑳-⑱)	300Ω	Open or short													
Red - Blue (⑤-①, ⑩-⑥, ⑮-⑪, ⑳-⑱)															
Red - Orange (⑤-④, ⑩-⑨, ⑮-⑭, ⑳-⑱)															
Red - White (⑤-②, ⑩-⑦, ⑮-⑫, ⑳-⑱)															
Drain pump (DP) 	Measure the resistance between the terminals with a tester. (Winding temperature 20°C) <table border="1"> <tr> <th>Normal</th> <th>Abnormal</th> </tr> <tr> <td>290Ω</td> <td>Open or short</td> </tr> </table>	Normal	Abnormal	290Ω	Open or short										
Normal	Abnormal														
290Ω	Open or short														
Drain float switch (FS) 	Measure the resistance between the terminals with a tester. <table border="1"> <tr> <th>State of moving part</th> <th>Normal</th> <th>Abnormal</th> </tr> <tr> <td>UP</td> <td>Short</td> <td>Other than short</td> </tr> <tr> <td>DOWN</td> <td>Open</td> <td>Other than open</td> </tr> </table> 	State of moving part	Normal	Abnormal	UP	Short	Other than short	DOWN	Open	Other than open					
State of moving part	Normal	Abnormal													
UP	Short	Other than short													
DOWN	Open	Other than open													
i-see sensor (Option) 	Turn on the indoor unit with the black plastic tape on the outside of i-see sensor controller board. With electricity being turned on, measure the power voltage between connectors with tester. i-see sensor rotates and pull out the connector of motor for i-see sensor.  i-see sensor (At the ambient temperature of 10°C ~40°C) <table border="1"> <tr> <th>i-see sensor connector</th> <th>Normal</th> <th>Abnormal</th> </tr> <tr> <td>②(-)—④(+)</td> <td>DC 1.857V~ 3.132V</td> <td>Other than the normal</td> </tr> <tr> <td>①(+)—②(-)</td> <td>DC 0.939V~ 1.506V</td> <td>Other than the normal</td> </tr> </table> NOTE : Be careful of handling such a static electricity.	i-see sensor connector	Normal	Abnormal	②(-)—④(+)	DC 1.857V~ 3.132V	Other than the normal	①(+)—②(-)	DC 0.939V~ 1.506V	Other than the normal					
i-see sensor connector	Normal	Abnormal													
②(-)—④(+)	DC 1.857V~ 3.132V	Other than the normal													
①(+)—②(-)	DC 0.939V~ 1.506V	Other than the normal													
Vane motor for i-see sensor (Option) 	Measure the resistance between the terminals with a tester. (At the ambient temperature of 20°C ~30°C) <table border="1"> <tr> <th>Connector</th> <th>Normal</th> <th>Abnormal</th> </tr> <tr> <td>Red - Yellow</td> <td rowspan="4">250Ω</td> <td rowspan="4">Open or short</td> </tr> <tr> <td>Red - Blue</td> </tr> <tr> <td>Red - Orange</td> </tr> <tr> <td>Red - White</td> </tr> </table>	Connector	Normal	Abnormal	Red - Yellow	250Ω	Open or short	Red - Blue	Red - Orange	Red - White					
Connector	Normal	Abnormal													
Red - Yellow	250Ω	Open or short													
Red - Blue															
Red - Orange															
Red - White															
Linear expansion valve(LEV) 	Disconnect the connector then measure the resistance valve with a tester. <table border="1"> <tr> <th colspan="4">Normal</th> <th>Abnormal</th> </tr> <tr> <td>White-Red</td> <td>Yellow-Brown</td> <td>Orange-Red</td> <td>Blue-Brown</td> <td rowspan="2">Open or short</td> </tr> <tr> <td colspan="4">150kΩ ±10%</td> </tr> </table> Refer to 9-1-3.	Normal				Abnormal	White-Red	Yellow-Brown	Orange-Red	Blue-Brown	Open or short	150kΩ ±10%			
Normal				Abnormal											
White-Red	Yellow-Brown	Orange-Red	Blue-Brown	Open or short											
150kΩ ±10%															

9-1-1. Thermistor

<Thermistor characteristic graph>

Thermistor for lower temperature

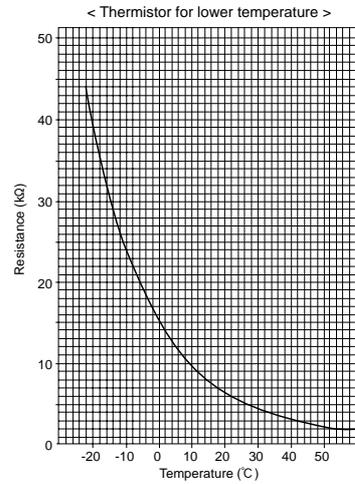
Room temperature thermistor(TH21)
Liquid pipe temperature thermistor(TH22)
Gas pipe temperature thermistor(TH23)

Thermistor $R_0=15k\Omega \pm 3\%$

Fixed number of $B=3480K \pm 2\%$

$$R_t = 15 \exp \left\{ 3480 \left(\frac{1}{273+t} - \frac{1}{273} \right) \right\}$$

0°C	15kΩ
10°C	9.6kΩ
20°C	6.3kΩ
25°C	5.4kΩ
30°C	4.3kΩ
40°C	3.0kΩ

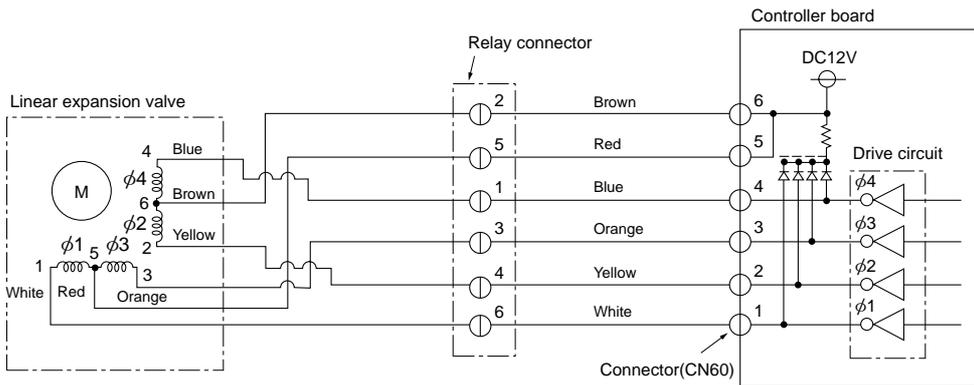


9-1-2. Linear expansion valve

① Operation summary of the linear expansion valve

- Linear expansion valves open/close through the use of a stepping motor after receiving the pulse signal from the indoor controller board.
- Valve position can be changed in proportion to the number of pulse signals.

<Connection between the indoor controller board and the linear expansion valve>



Note : Since the number of the connector at the controller board side and the relay connector are different, follow the color of the lead wire.

<Output pulse signal and the valve operation>

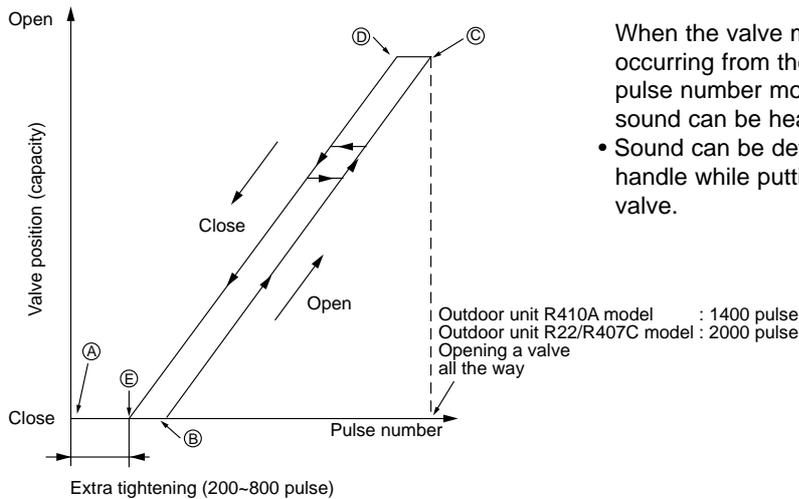
Output (Phase)	Output			
	1	2	3	4
φ1	ON	OFF	OFF	ON
φ2	ON	ON	OFF	OFF
φ3	OFF	ON	ON	OFF
φ4	OFF	OFF	ON	ON

Closing a valve : 1 → 2 → 3 → 4 → 1
 Opening a valve : 4 → 3 → 2 → 1 → 4

The output pulse shifts in above order.

- When linear expansion valve operation stops, all output phase become OFF.
- At phase interruption or when phase does not shift in order, motor does not rotate smoothly and motor will lock and vibrate.

② Linear expansion valve operation



- When the switch is turned on, 2200 pulse closing valve signal will be sent till it goes to point ㉔ in order to define the valve position.

When the valve moves smoothly, there is no sound or vibration occurring from the linear expansion valves : however, when the pulse number moves from ㉔ to ㉔ or when the valve is locked, more sound can be heard than in a normal situation.

- Sound can be detected by placing the ear against the screw driver handle while putting the screw driver tip to the linear expansion valve.

③ Troubleshooting

Symptom	Check points	Countermeasures
Operation circuit failure of the micro processor	Disconnect the connector on the controller board, then connect LED for checking. 1kΩ LED	Exchange the indoor controller board at drive circuit failure.
Linear expansion valve mechanism is locked.	Motor will idle and make a ticking noise when the motor is operated while the linear expansion valve is locked. This ticking sound is the sign of the abnormality.	Exchange the linear expansion valve.
Short or breakage of the motor coil of the linear expansion valve	Measure the resistance between each coil (white-red, yellow-brown, orange-red, blue-brown) with a tester. It is normal if the resistance is in the range of 150Ω ±10%.	Exchange the linear expansion valve.
Valve doesn't close completely.	To check the linear expansion valve, operate the indoor unit in fan mode and at the same time operate other indoor units in cooling mode, then check the pipe temperature <liquid pipe temperature> of the indoor unit by the outdoor multi controller board operation monitor. During fan operation, linear expansion valve is closed completely and if there is any leaking, detecting temperature of the thermistor will go lower. If the detected temperature is much lower than the temperature indicated in the remote controller, it means the valve is not closed all the way. It is not necessary to exchange the linear expansion valve, if the leakage is small and not affecting normal operation. Thermistor (Liquid pipe) Linear expansion valve	If large amount of refrigerant is leaked, exchange the linear expansion valve.
Wrong connection of the connector or contact failure	Check the color of lead wire and missing terminal of the connector.	Disconnect the connector at the controller board, then check the continuity.

9-1-3. DC Fan motor (fan motor / indoor controller board)

Check method of indoor fan motor (fan motor / indoor controller board)

① Notes

- High voltage is applied to the connector (CNMF) for the fan motor. Give attention to the service.
- Do not pull out the connector (CNMF) for the motor with the power supply on.
(It causes trouble of the indoor controller board and fan motor)

② Self check

Conditions : The indoor fan cannot turn around.

Wiring contact check

Contact of fan motor connector (CNMF)
Contact of power supply cable



Was contact caused good?

→ NO →

Wiring recovery

↓ Yes

Power supply check (Remove the connector (CNMF))

Measure the voltage in the indoor controller circuit board.

TEST POINT ① : V_{DC} (between 1 (+) and 4 (-) of the fan connector): V_{DC} DC310~340V

TEST POINT ② : V_{CC} (between 5 (+) and 4 (-) of the fan connector): V_{CC} DC15V



Is the voltage normal?

→ NO →

Trouble of the indoor controller board
Replace the indoor controller board.

↓ Yes

Fan motor position sensor signal check

Turn around the fan motor more than one revolution slowly, and check the voltage TEST POINT④ V_{FG} (between 7(+) and 4(-)).



Does the voltage repeat DC0V and DC15V?

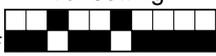
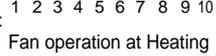
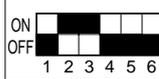
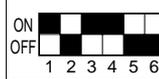
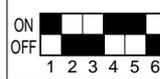
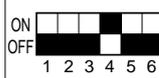
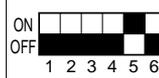
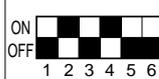
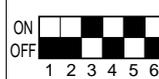
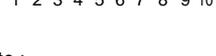
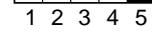
→ NO →

Trouble of the fan motor
Replace the motor.

↓ Yes

Replace the indoor controller board.

9-2. FUNCTION OF DIP SWITCH

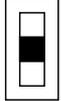
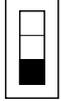
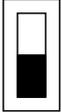
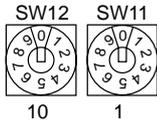
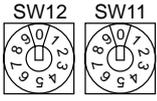
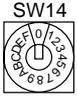
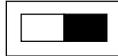
Switch	Pole	Function	Operation by switch		Effective timing	Remarks															
			ON	OFF																	
SW1 Function setting	1	Thermistor <Room temperature detection> position	Built-in remote controller	Indoor unit	Under suspension	<div style="border: 1px solid black; padding: 2px;">Address board</div> <p><Initial setting></p> <p>ON </p> <p>OFF </p> <p>Note :</p> <p>※1 Fan operation at Heating mode</p> <p>※2 ThermoT ON operation at Heating mode</p> <p>※3</p> <table border="1" style="font-size: small;"> <tr> <td>SW1-7</td> <td>SW1-8</td> <td></td> </tr> <tr> <td>OFF</td> <td>OFF</td> <td>Extra low</td> </tr> <tr> <td>ON</td> <td>OFF</td> <td>Low</td> </tr> <tr> <td>OFF</td> <td>ON</td> <td>Setting air flow</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>Stop</td> </tr> </table>	SW1-7	SW1-8		OFF	OFF	Extra low	ON	OFF	Low	OFF	ON	Setting air flow	ON	ON	Stop
	SW1-7	SW1-8																			
	OFF	OFF	Extra low																		
	ON	OFF	Low																		
	OFF	ON	Setting air flow																		
	ON	ON	Stop																		
	2	Filter clogging detection	Provided	Not provided																	
	3	Filter cleaning	2,500hr	100hr																	
	4	Fresh air intake	Effective	Not effective																	
	5	Switching remote display	Thermo ON signal display	Indicating fan operation ON/OFF																	
6	Humidifier control	Always operated while the heat in ON *1	Operated depends on the condition *2																		
7	Airflow set in case of thermo OFF	Low *3	Extra low *3																		
8	at heating mode	Setting air flow *3	Depends on SW1-7																		
9	Auto restart function	Effective	Not effective																		
10	Power ON/OFF by breaker	Effective	Not effective																		
SW2 Capacity code setting	1~6	Capacity	SW 2	Capacity	SW 2	Before power supply ON	<div style="border: 1px solid black; padding: 2px;">Indoor controller board</div> <p>Set while the unit is off.</p> <p><Initial setting></p> <p>Set for each capacity.</p>														
		P32		P63				P125													
		P40		P80																	
		P50		P100																	
SW3 Function setting	1	Heat pump / Cooling only	Cooling only	Heat pump	Under suspension	<div style="border: 1px solid black; padding: 2px;">Indoor controller board</div> <p>Set while the unit is off.</p> <p><Initial setting></p> <p>ON </p> <p>OFF </p> <p>Note :</p> <p>※4 SW3-5, 6</p> <p>※5 Please do not use SW3-9, 10 as trouble might be caused by the usage condition.</p> <p>※6 SW3-2 setting Only for PLFY-P-VBM, SW is used to change whether the humidifier functions or not. (Fixed the louver function less.)</p>															
	2	Louver / humidifier *6	Available	Not available																	
	3	Vane	Available	Not available																	
	4	Vane swing function in heating (wave-flow)	Available	Not available																	
	5	Vane horizontal angle ①	Second setting *4	First setting *4																	
	6	Vane horizontal angle ②	Third setting *4	Depends on SW3-5																	
	7	Changing the opening of linear expansion valve	Effective	Not effective																	
	8	Sensible temperatre correction	Not effective	Effective																	
	9	Superheat setting temperature *5	—	—																	
	10	Sub cool setting temperature *5	—	—																	
SW4 Model Selection (Setting for PLFY series)	1~5	In case of replacing the indoor controller board, make sure to set the switch to the factory-preset status, which is shown below.			Before power supply ON	<div style="border: 1px solid black; padding: 2px;">Indoor controller board</div>															
		<p>ON </p> <p>OFF </p>																			

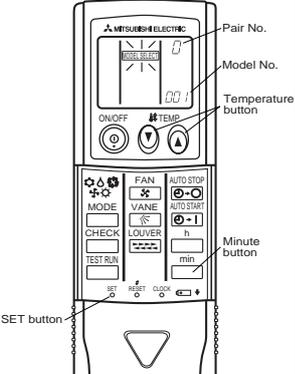
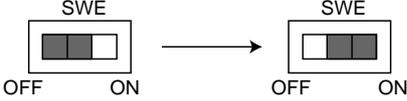
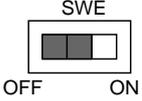
Note : *4 SW3-5,6

SW3-5	SW3-6	Vane setting	Initial setting	Setting	Vane position
OFF	OFF	Set up ①		Standard	Standard
ON	OFF	Set up ②	●	Less draft *	Upward position than the standard
OFF	ON	Set up ③		Less smudging	Downward position than the standard
ON	ON	unused		—	—

* Be careful of smudge on ceiling.



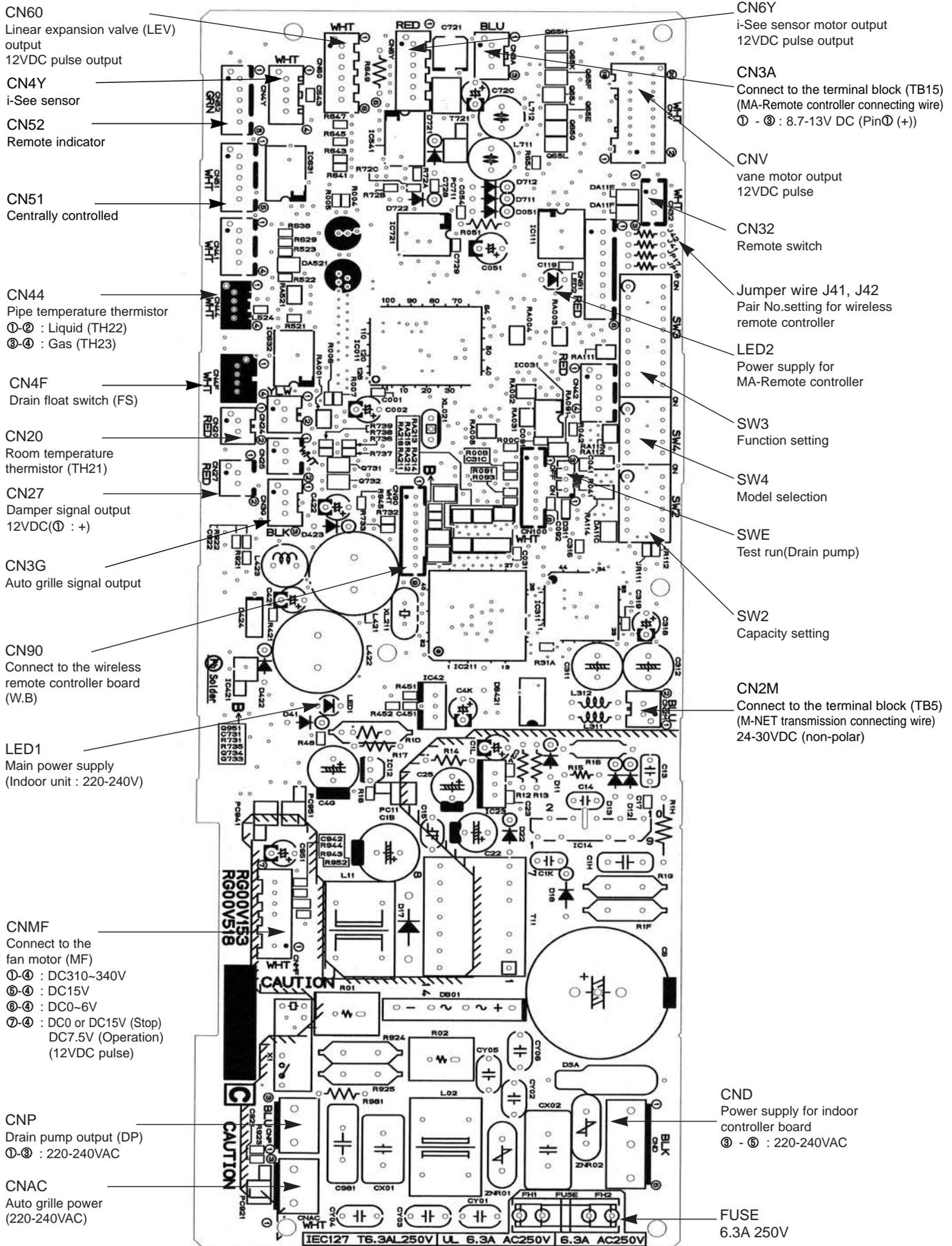
Switch	Pole	Operation by switch	Effective timing	Remarks																				
SWA Ceiling height selector	1~3	<p>(High ceiling) 3</p> <p>(Standard) 2</p> <p>(Silent) 1</p>  <p>* Ceiling height can be changed depends on SWB setting.</p> <p>PLFY-P32-P40-P50-P63-P80VBM-E⁽¹⁾</p> <table border="1"> <thead> <tr> <th>SWA</th> <th>①</th> <th>②</th> <th>③</th> </tr> </thead> <tbody> <tr> <td>SWB</td> <td>Silent</td> <td>Standard</td> <td>High ceiling</td> </tr> <tr> <td>④ 4 direction</td> <td>2.5m</td> <td>2.7m</td> <td>3.5m</td> </tr> <tr> <td>③ 3 direction</td> <td>2.7m</td> <td>3.0m</td> <td>3.5m</td> </tr> <tr> <td>② 2 direction</td> <td>3.0m</td> <td>3.3m</td> <td>3.5m</td> </tr> </tbody> </table>	SWA	①	②	③	SWB	Silent	Standard	High ceiling	④ 4 direction	2.5m	2.7m	3.5m	③ 3 direction	2.7m	3.0m	3.5m	② 2 direction	3.0m	3.3m	3.5m	Under operation or suspension	<p>Address board</p> <p><Initial setting></p> 
SWA	①	②	③																					
SWB	Silent	Standard	High ceiling																					
④ 4 direction	2.5m	2.7m	3.5m																					
③ 3 direction	2.7m	3.0m	3.5m																					
② 2 direction	3.0m	3.3m	3.5m																					
SWB Discharge outlet number selector	3	<p>(2 direction) 2</p> <p>(3 direction) 3</p> <p>(4 direction) 4</p>  <p>PLFY-P100-P125VBM-E</p> <table border="1"> <thead> <tr> <th>SWA</th> <th>①</th> <th>②</th> <th>③</th> </tr> </thead> <tbody> <tr> <td>SWB</td> <td>Silent</td> <td>Standard</td> <td>High ceiling</td> </tr> <tr> <td>④ 4 direction</td> <td>2.7m</td> <td>3.2m</td> <td>4.5m</td> </tr> <tr> <td>③ 3 direction</td> <td>3.0m</td> <td>3.6m</td> <td>4.5m</td> </tr> <tr> <td>② 2 direction</td> <td>3.3m</td> <td>4.0m</td> <td>4.5m</td> </tr> </tbody> </table>	SWA	①	②	③	SWB	Silent	Standard	High ceiling	④ 4 direction	2.7m	3.2m	4.5m	③ 3 direction	3.0m	3.6m	4.5m	② 2 direction	3.3m	4.0m	4.5m	<p>Address board</p> <p><Initial setting></p> 	
SWA	①	②	③																					
SWB	Silent	Standard	High ceiling																					
④ 4 direction	2.7m	3.2m	4.5m																					
③ 3 direction	3.0m	3.6m	4.5m																					
② 2 direction	3.3m	4.0m	4.5m																					
SWC Option selector	2	<p>② オフ</p> <p>① 標</p>  <p>When attaching the optional high performance filter elements (multi function casement) to the unit, be sure to attach it to the option side in order to prevent the airflow reducing.</p>	Before power supply ON	<p>Address board</p> <p><Initial setting></p> <p>② オフ</p> <p>① 標</p> 																				
SW11 1st digit address setting	Rotary switch	 <p>Address setting should be done when M-NET remote controller is being used.</p>		<p>Address board</p> <p><Initial setting></p> 																				
SW12 2nd digit address setting		 <p>This is the switch to be used when the indoor unit is operated with R2 series outdoor unit as a set.</p>		<p>Address board</p> <p><Initial setting></p> 																				
SW5 No function	2	<p>220V 240V</p>  <p>This switch is not used.</p>	<p>Address board</p> <p><Initial setting></p> <p>220V 240V</p> 																					

Switch	Pole	Operation by switch	Effective timing	Remarks																											
J41, J42 Wireless remote controller Pair No.	Jumper	<ul style="list-style-type: none"> To operate each indoor unit by each remote controller when installed 2 indoor units or more are near, Pair No. setting is necessary. ① Pair No. setting is available with the 4 patterns (Setting patterns A to D). ② Make setting for J41, J42 of indoor controller board and the Pair No. of wireless remote controller. You may not set it when operating it by 1 remote controller. ① Setting for indoor unit Jumper wire J41, J42 on the indoor controller board are cut according to the table below. ② Wireless remote controller pair number: Setting operation <ol style="list-style-type: none"> Press the SET button (using a pointed implement). Check that the remote controller's display has stopped before continuing. MODEL SELECT flashes, and the model No. (3 digits) appears (steadily-lit). Press the MINUTE button twice. The pair number appears flashing. Press the temperature (TEMP) buttons to select the pair number to set. Press the SET button (using a pointed implement). The set pair number is displayed (steadily-lit) for 3 seconds, then disappears. <table border="1" style="margin: 10px auto;"> <thead> <tr> <th rowspan="2">Setting pattern</th> <th colspan="2">Indoor controller Jumper wire</th> <th rowspan="2">Pair No. of wireless remote controller*</th> <th rowspan="2"></th> </tr> <tr> <th>J41</th> <th>J42</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>—</td> <td>—</td> <td>0</td> <td>Factory setting</td> </tr> <tr> <td>B</td> <td>Cut</td> <td>—</td> <td>1</td> <td>—</td> </tr> <tr> <td>C</td> <td>—</td> <td>Cut</td> <td>2</td> <td>—</td> </tr> <tr> <td>D</td> <td>Cut</td> <td>Cut</td> <td>3</td> <td>—</td> </tr> </tbody> </table> <p>* Pair No.4-9 of wireless remote controller is setting pattern D.</p>	Setting pattern	Indoor controller Jumper wire		Pair No. of wireless remote controller*		J41	J42	A	—	—	0	Factory setting	B	Cut	—	1	—	C	—	Cut	2	—	D	Cut	Cut	3	—	Under operation or suspension	<p><Initial setting> Pattern A</p> 
Setting pattern	Indoor controller Jumper wire			Pair No. of wireless remote controller*																											
	J41	J42																													
A	—	—	0	Factory setting																											
B	Cut	—	1	—																											
C	—	Cut	2	—																											
D	Cut	Cut	3	—																											
SWE Test run for Drain pump	Connector	<p>Drain pump and fan are activated simultaneously after the connector SWE is set to ON and turn ON the power.</p> <div style="text-align: center;">  </div> <p>The connector SWE is set to OFF after test run.</p>	Under operation	<p><Initial setting></p> <div style="text-align: center;">  </div>																											

9-3. TEST POINT DIAGRAM

9-3-1. Indoor controller board

PLFY-P32/40/50/63/80/100/125VBM-E.UK PLFY-P32/40/50/63/80VBM-E1.UK

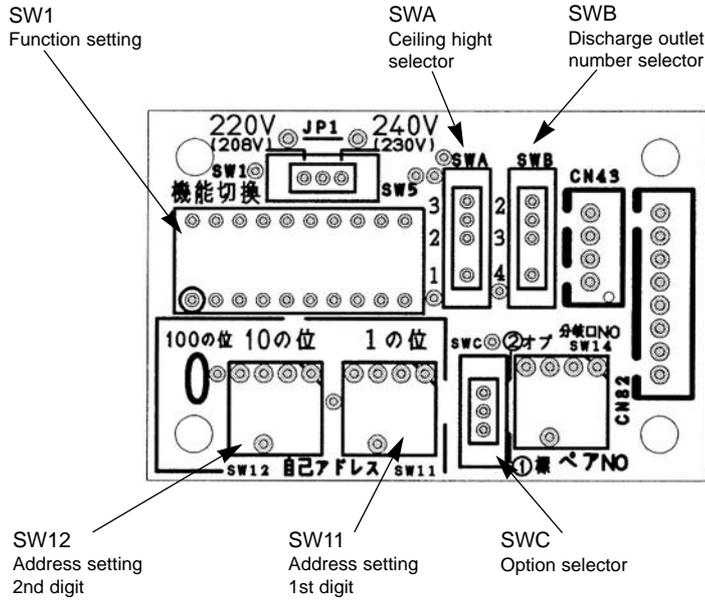


9-3-2. Address board
 PLFY-P32VBM-E.UK
 PLFY-P80VBM-E.UK
 PLFY-P32VBM-E1.UK
 PLFY-P80VBM-E1.UK

PLFY-P40VBM-E.UK
 PLFY-P100VBM-E.UK
 PLFY-P40VBM-E1.UK

PLFY-P50VBM-E.UK
 PLFY-P125VBM-E.UK
 PLFY-P50VBM-E1.UK

PLFY-P63VBM-E.UK
 PLFY-P63VBM-E1.UK



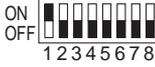
10-1. HOW TO PERFORM THE UP/DOWN OPERATION OF THE AIR INTAKE GRILLE

10-1.1. Setting up the lowering distance of air intake grille

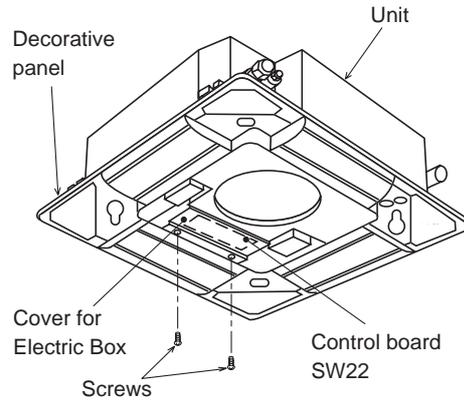
You can set up 8 different stages of lowering distance for the air intake grille according to the set up location if desired.

* As a factory default, the decorative panel will automatically stop at 1.6 m from the ceiling surface. The distance is a rough indication, check by actually lowering it.

- 1) Take the cover off the electric box. (2 screws)
- 2) Set up the dip switches of SW22 on the control board as followed.

SW22 (Lowering distance Set Up)			
Lowering distance	1.2 m	Lowering distance	1.6 m (Factory default specification)
Rough Indication of the Ceiling Height	- 2.4 m	Rough Indication of the Ceiling Height	2.4 m - 2.8 m
Configuration	ON OFF  1 2 3 4 5 6 7 8 9 10	Configuration	ON OFF  1 2 3 4 5 6 7 8 9 10
Lowering distance	2.0 m	Lowering distance	2.4 m
Rough Indication of the Ceiling Height	2.8 m - 3.2 m	Rough Indication of the Ceiling Height	3.2 m - 3.6 m
Configuration	ON OFF  1 2 3 4 5 6 7 8 9 10	Configuration	ON OFF  1 2 3 4 5 6 7 8 9 10
Lowering distance	2.8 m	Lowering distance	3.2 m
Rough Indication of the Ceiling Height	3.6 m - 4.0 m	Rough Indication of the Ceiling Height	4.0 m - 4.4 m
Configuration	ON OFF  1 2 3 4 5 6 7 8 9 10	Configuration	ON OFF  1 2 3 4 5 6 7 8 9 10
Lowering distance	3.6 m	Lowering distance	4.0 m
Rough Indication of the Ceiling Height	4.4 m - 4.8 m	Rough Indication of the Ceiling Height	4.8 m - 5.2 m
Configuration	ON OFF  1 2 3 4 5 6 7 8 9 10	Configuration	ON OFF  1 2 3 4 5 6 7 8 9 10

- 3) Put the cover back on the electric box.



* Airflow outreach distance is different depending on indoor units, number of air outlets and air volume (ceiling height), airflow may not reach the indicated ceiling height as shown in the left table.

10-1-2. How to perform the up/down operation using wireless remote controller

Warning: Ensure that the air-conditioner is not running.
• Otherwise, it may cause an injury or a failure.

- 1) Ensure that the air-conditioner is not running.

- 2) Press the "Down" button to lower the air intake grille.

* By default, the air intake grille will automatically stop at a lowering distance of 1.6 m from the ceiling level. The distance can be changed to 1.2 m, 2.0 m, 2.4 m, 2.8 m, 3.2 m, 3.6 m and 4.0 m. These should be used only as a guide. You should lower the air intake grille yourself to check the exact distance.

* When you want to stop the air intake grille while it is lowering, press the "Stop" or "Up" button on the remote controller to stop at that position.

- 3) Remove the filter or air intake grille and clean them.

- 4) Press the "Up" button on the remote controller to put the air intake grille in place.

* If the air intake grille is not placed in the correct position at a time, the operation is automatically retried.

* When you want to stop the air intake grille while it is rising, press the "Stop" or "Down" button on the remote controller to stop at that position.



Wireless remote controller for Automatic Filter Elevation Panel

10-1-3. How to perform the up/down operation using wired remote controller (PAR-21MAA)

■ General Operation

* Raise or lower all the air intake grilles managed by the remote controller at the same time.

Install the remote controller in a place where you can observe all the air-conditioners. Otherwise, the lowering grille may make contact with something and cause damage to it.

1) Ensure that the air-conditioner is not running.

* The up/down operation mode is only available when the air-conditioner is "OFF".

Warning: Ensure that the air-conditioner is not running.
* Otherwise, it may cause an injury or a failure.

2) Press both the "FILTER" and "Ventilation" buttons simultaneously for 2 seconds or more to enter the up/down operation mode.

"Up/down operation mode" display

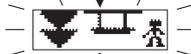


3) Press the TEMP. (▽) button. After a while, the air intake grille will begin lowering.

"Stand by for lowering" display



"Lowering" display (blinking)



"Stopped" display (when finished lowering)



[Note:]

- You cannot stop the operation while the air intake grille is lowering.
 - * If you press the (△) button while moving down, the air intake grille may stop lowering, but it will not stop immediately.
- By default, the air intake grille will automatically stop at the lowering distance of 1.6 m from the ceiling level.
 - * The distance can be changed to 1.2 m, 2.0 m, 2.4 m, 2.8 m, 3.2 m, 3.6 m, and 4.0 m. These should be used only as a guide. You should lower the air intake grille yourself to check the exact distance.

4) Remove the filter and/or air intake grille to clean them.

5) Press the TEMP. (△) button. After a while, the air intake grille will begin to rise and then be put back into place.

"Stand by for raising" display



"Raising" display (blinking)



"Stopped" display (when the air intake grille has been put back into place)

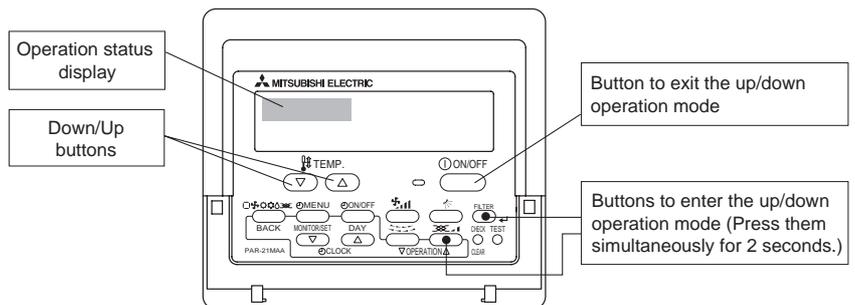


[Note:]

- You cannot stop the operation while the air intake grille is rising.
 - * If you press the (▽) button while moving up, the air intake grille may stop rising, but it will not stop immediately.

6) Exit the up/down mode either by pressing the "ON/OFF" button or by pressing both the "FILTER" and "Ventilation" buttons simultaneously for 2 seconds or more.

* After exiting the up/down mode, wait for about 30 seconds to perform the next operation. The remote controller will not accept any operation for that period.



■ **Up/down operation with the individual specified air-conditioner (When used in combination with CITY MULTI model)**

* Raise or lower the air intake grille of the specific air-conditioner that you select from all that are managed by that remote controller.

1) **Ensure that the air-conditioner is not running.**

* The up/down operation mode is only available when the air-conditioner is "OFF".

Warning: Ensure that the air-conditioner is not running.
• Otherwise, it may cause an injury or a failure.

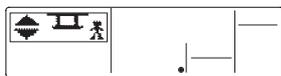
2) **Press both the "FILTER" and "Ventilation" buttons simultaneously for 2 seconds or more to enter the up/down operation mode.**



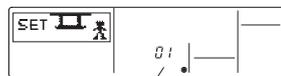
Up/down operation mode

3) **Press the "Ventilation" button. After a while, it will switch to the "individually-specified up/down operation mode".**

Up/down operation mode



Individually-specified up/down operation mode



Address No. of indoor unit

In the upper right figure, the address No. of indoor unit "01" is currently selected.

If the number of the target air-conditioner is unknown, go to 4).

If the number of the target air-conditioner is known, go to 5).

4) **If you press the "FILTER" button when the "Address No. of indoor unit" is blinking, after a while, the up/down airflow direction of the displayed air-conditioner will be switched downward; and the airflow direction of the other vents will all be blocked.**

■ In Step 5) described below, identify the target air-conditioner by changing the "Address No. of indoor unit" and by pressing the "FILTER" button to check the up/down airflow direction.

[Remarks:]

■ If "Err" is displayed when you press the "FILTER" button to check the target air-conditioner, the air-conditioner with that "Address No. of indoor unit" does not exist. Check and set that air-conditioner again.

5) **Select the "Address No. of indoor unit".**

■ "Address No. of indoor unit" can be changed by using the "TEMP." buttons (▽) (△) when the panel displays (a) or (b).

■ Every time you press the "Mode selection" button, the target of operation will change as illustrated below.



(a) "Address No. of indoor unit" selection display

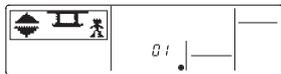


(b) "Standby for up/down operation" display

[Remarks:]

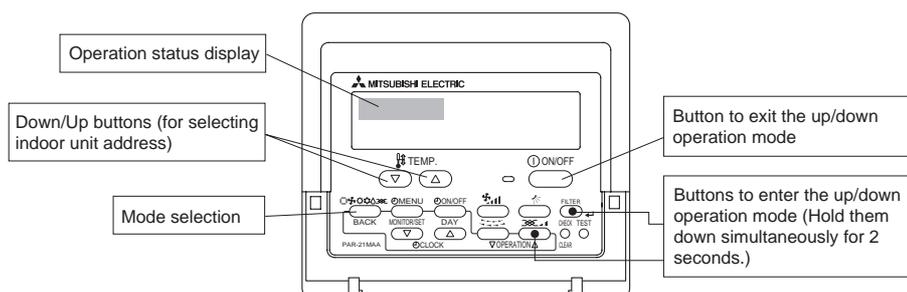
■ Each press changes the "Address No. of indoor unit" from "01" to "50".

6) **Continue to press the "Mode selection" button until "Waiting for up/down operation" is displayed.**



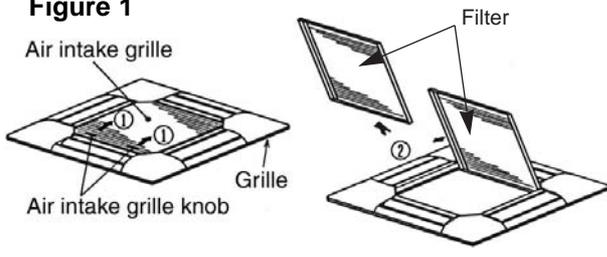
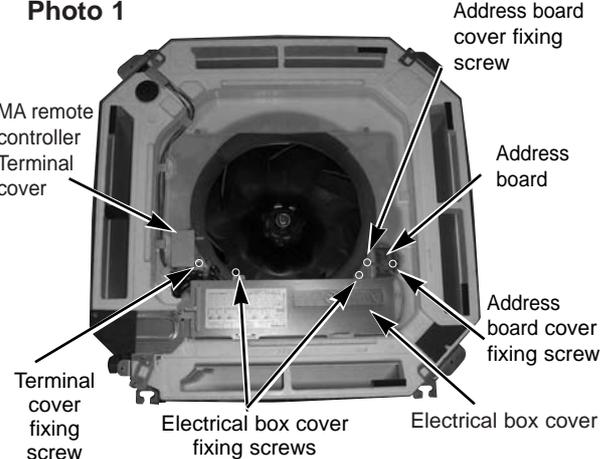
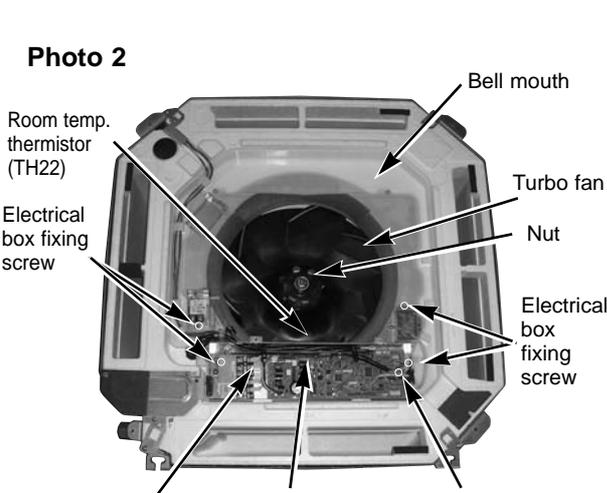
"Waiting for up/down operation" display

The following steps are the same as steps 3) - 6) described in the "General Operation" section. Refer to that section.



PLFY-P32VBM-E.UK PLFY-P40VBM-E.UK PLFY-P50VBM-E.UK PLFY-P63VBM-E.UK
 PLYF-P80VBM-E.UK PLYF-P100VBM-E.UK PLYF-P125VBM-E.UK
 PLYF-P32VBM-E₁.UK PLYF-P40VBM-E₁.UK PLYF-P50VBM-E₁.UK PLYF-P63VBM-E₁.UK
 PLYF-P80VBM-E₁.UK

Be careful on removing heavy parts.

OPERATING PROCEDURE	PHOTOS & ILLUSTRATIONS																
<p>1. Removing the air intake grille</p> <ol style="list-style-type: none"> (1) Slide the knob of air intake grille toward the arrow ① to open the air intake grille. (2) Remove drop prevention hook from the panel. (3) Slide the shaft in the hinge to the direction of the arrow ② and remove the air intake grille. 	<p>Figure 1</p>  <p>Air intake grille Air intake grille knob Grille Filter</p>																
<p>2. Removing the room temperature thermistor (TH21)</p> <ol style="list-style-type: none"> (1) Remove the air intake grille and the filter. (See Figure 1) (2) Remove the 2 screws from the electrical box cover. (3) Disconnect the connector CN20 (Red) from the indoor controller board. (4) Remove the room temperature thermistor. 	<p>Photo 1</p>  <p>MA remote controller Terminal cover Address board cover fixing screw Address board Address board cover fixing screw Terminal cover fixing screw Electrical box cover fixing screws Electrical box cover screw</p>																
<p>3. Removing the address board (A.B)</p> <ol style="list-style-type: none"> (1) Remove the air intake grille and the filter. (See Figure 1) (2) Remove the 2 screws from the address board cover. (3) Disconnect the connectors CN43 (RED/4P) and CN82 (RED/8P). (4) Slide and remove the address board. 																	
<p>4. Removing the indoor controller board (I.B)</p> <ol style="list-style-type: none"> (1) Remove the air intake grille and the filter. (See Figure 1) (2) Remove the 2 screws from the electrical box cover. (3) Disconnect the connectors : <table border="0" style="width: 100%;"> <tr> <td>CNMF</td> <td>(White/ 7P) for fan motor</td> </tr> <tr> <td>CN44</td> <td>(White/ 4P) for thermistor (TH22/ TH23)</td> </tr> <tr> <td>CNP</td> <td>(Blue/ 3P) for drain pump</td> </tr> <tr> <td>CN4F</td> <td>(White/ 4P) for float switch</td> </tr> <tr> <td>CN01</td> <td>(Black/ 5P) for earth and TB2</td> </tr> <tr> <td>CNV</td> <td>(White/ 20P) for vane motor</td> </tr> <tr> <td>CN81, CN42</td> <td>(Red/ 8P,4P) for address board</td> </tr> <tr> <td>CN2M</td> <td>(Blue/ 2P) for TB5</td> </tr> </table> <ol style="list-style-type: none"> (4) Remove the 6 supports from indoor controller board. (5) Remove the indoor controller board. 	CNMF	(White/ 7P) for fan motor	CN44	(White/ 4P) for thermistor (TH22/ TH23)	CNP	(Blue/ 3P) for drain pump	CN4F	(White/ 4P) for float switch	CN01	(Black/ 5P) for earth and TB2	CNV	(White/ 20P) for vane motor	CN81, CN42	(Red/ 8P,4P) for address board	CN2M	(Blue/ 2P) for TB5	<p>Photo 2</p>  <p>Room temp. thermistor (TH22) Bell mouth Turbo fan Nut Electrical box fixing screw Electrical box fixing screw Electrical box Indoor controller board Support for Indoor controller board</p>
CNMF	(White/ 7P) for fan motor																
CN44	(White/ 4P) for thermistor (TH22/ TH23)																
CNP	(Blue/ 3P) for drain pump																
CN4F	(White/ 4P) for float switch																
CN01	(Black/ 5P) for earth and TB2																
CNV	(White/ 20P) for vane motor																
CN81, CN42	(Red/ 8P,4P) for address board																
CN2M	(Blue/ 2P) for TB5																
<p>5. Removing the electrical box</p> <ol style="list-style-type: none"> (1) Remove the air intake grille and the filter. (See Figure 1) (2) Remove the 3 screws from the electrical box cover. (3) Disconnect the connectors. (Refer to 4.) (4) Remove 4 electrical box fixing screws and remove 2 hooks. (5) Pull the electrical box. <p><Electrical parts in the electrical box></p> <ul style="list-style-type: none"> Indoor controller board Terminal block (TB2)(TB5) 																	

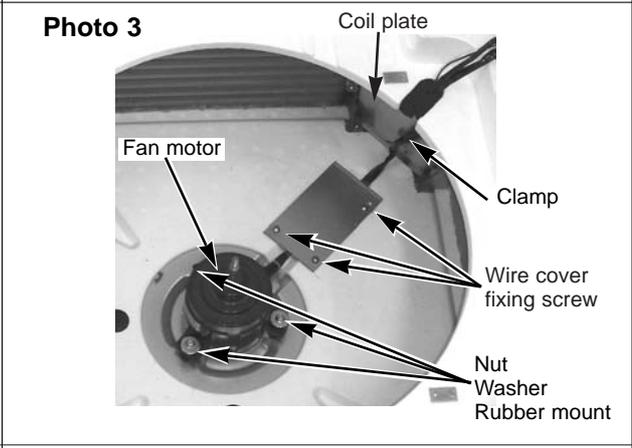


OPERATING PROCEDURE

PHOTOS & ILLUSTRATIONS

6. Removing the fan and fan motor (MF)

- (1) Remove the electrical box. (See photo 2)
- (2) Remove the bell mouth (3 screws). (See photo 2)
- (3) Remove the turbo fan nut.
- (4) Pull out the turbo fan.
- (5) Remove the wire cover (3 screws).
- (6) Remove 2 wiring clamps.
- (7) Disconnect the connector of the fan motor (CNMF).
- (8) Remove the 3 nuts and washers and rubber mounts of the fan motor.



7. Removing the panel

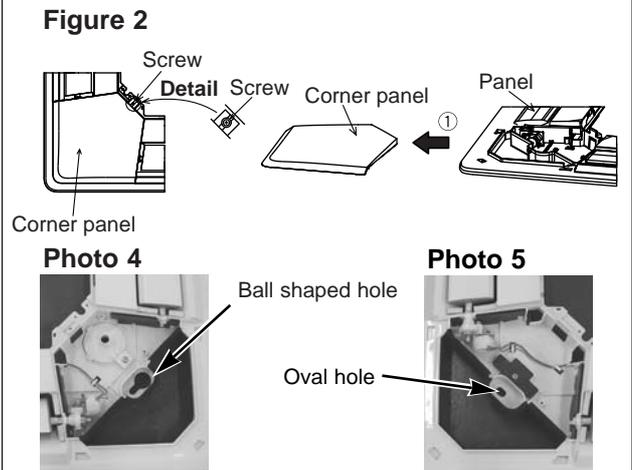
- (1) Remove the air intake grille and the filter. (See figure 1)
- (2) Disconnect the connector CNV (White/ 20P).

Corner panel (See figure 2)

- (3) Remove the corner screw.
- (4) Slide the corner panel to the direction of the arrow ①, and remove the corner panel.

Panel (See photo 4, 5)

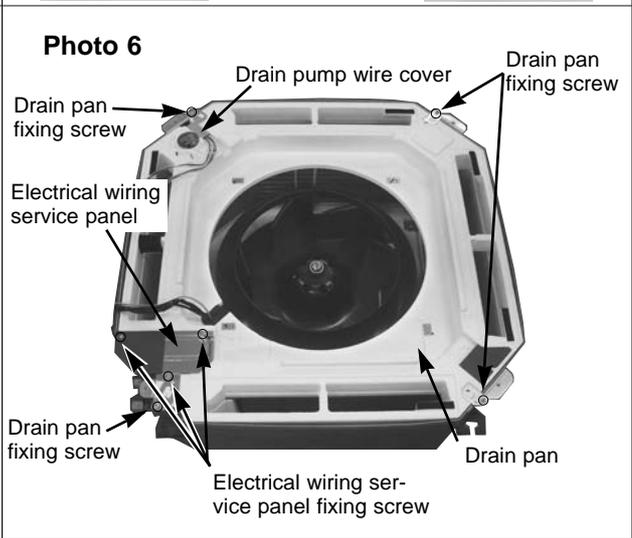
- (5) Remove the 2 screws from the panel which fix to the oval holes.
- (6) Rotate the panel a little to come to the bell shaped hole where the screw is large and remove the panel.



8. Removing the drain pan

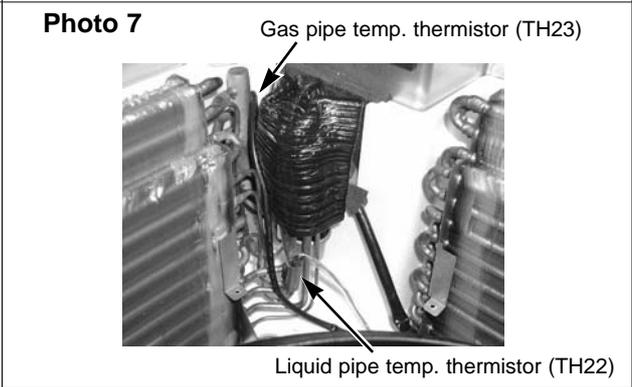
- (1) Remove the air intake grille and the filter. (See Figure 1)
- (2) Remove the 2 screws from the electrical box cover.
- (3) Disconnect the connectors. (Refer to 4.)
- (4) Remove the panel. (See photo 4, 5)
- (5) Remove the electrical wiring service panel (3 screws).
- (6) Remove the drain pump wire cover (1 screw).
- (7) Remove the electrical box. (See photo 2)
- (8) Remove the bell mouth. (See photo 2)
- (9) Remove the 4 screws and pull out the drain pan.

* Pull out the left and right of the pan gradually.
Be careful not to crack or damage the pan.



9. Removing the liquid pipe temperature thermistor (TH22) and gas pipe temperature thermistor (TH23)

- (1) Remove the drain pan. (See photo 6)
- (2) Remove the turbo fan. (See photo 3)
- (3) Remove the 2 wiring clamps. (See photo 3)
- (4) Remove the coil plate (2 screws).
- (5) Remove the thermistors which are inserted into the holders installed to the thin copper pipe.
- (6) Disconnect the 4-pin white connector (CN44).



OPERATING PROCEDURE

10 Removing the drain pump (DP) and float switch (FS)

- (1) Remove the drain pan. (See photo 6)
- (2) Cut the hose band and remove the hose.
- (3) Remove the drain pump assembly (3 screws and 2 hooks).
- (4) Remove the drain pump (3 screws).
- (5) Remove the float switch (2 screws).

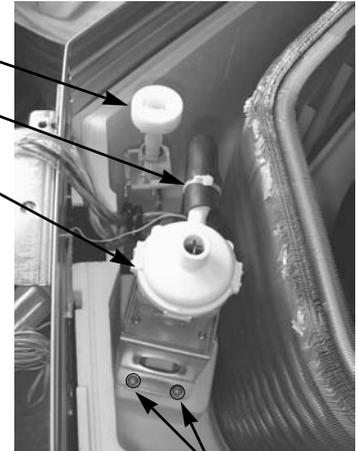
PHOTOS & ILLUSTRATIONS

Photo 8

Float switch

Hose band

Drain pump

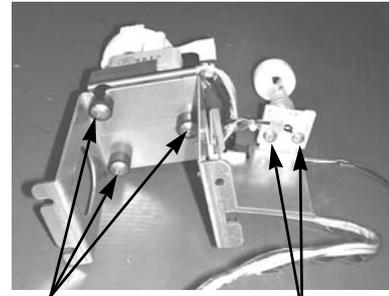


Drain pump
assembly fixing screw

Photo 9

Drain pump
fixing screw

Float switch
fixing screw



11. Removing the heat exchanger

- (1) Remove the drain pan. (See photo 6)
- (2) Remove the 3 screws of the piping cover, and pull out piping cover.
- (3) Remove the 2 screws of coil plate.
- (4) Remove the 2 screws of the coil.
- (5) Remove the screw of the coil support.
- (6) Pull out the heat exchanger.

Photo 10

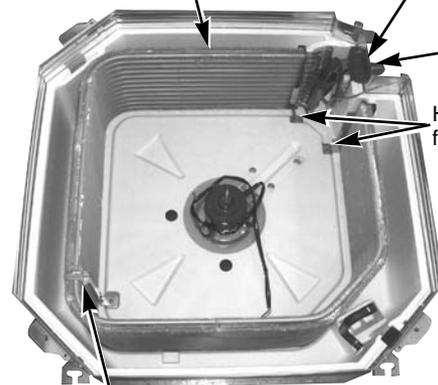
Heat exchanger

Linear expansion
valve

Piping cover

Heat exchanger
fixing screw

Coil support







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